

**REMOVE**

1. Remove air cleaner cover and filter element. See MAINTENANCE > INSPECT AIR FILTER (Page 2-46).
2. See Figure 6-1. Remove backplate assembly.
  - a. Remove screws (2).
  - b. Remove screws (3).
  - c. Tilt backplate assembly (4) to disconnect breather hose (1).
  - d. Remove backplate assembly.
3. See Figure 6-2. Remove snorkel.
  - a. Remove screws (6).
  - b. Remove snorkel (1).
4. Remove seal ring (4) if worn or damaged.

**INSTALL**

| FASTENER                                         | TORQUE VALUE |               |
|--------------------------------------------------|--------------|---------------|
| Air cleaner backplate to cylinder head screws    | 19–21 ft-lbs | 25.4–28.1 N·m |
| Air cleaner backplate to induction module screws | 50–60 in-lbs | 5.6–6.8 N·m   |
| Air cleaner backplate, snorkel screws            | 22–27 in-lbs | 2.5–3 N·m     |

| CONSUMABLE                    | PART NUMBER |
|-------------------------------|-------------|
| LOCTITE 565<br>THREAD SEALANT | 99818-97    |

1. See Figure 6-2. Install snorkel.
  - a. Install snorkel (1).
  - b. Install screws (6). Tighten.  
Torque: 22–27 in-lbs (2.5–3 N·m) Air cleaner backplate, snorkel screws
2. Install backplate seal ring.
  - a. Clean backplate assembly (5) from all residual oil and debris.
  - b. Align tab on new seal ring (4) with tab opening (2) on backplate assembly. Install seal ring.
3. Install backplate.
  - a. Install breather hose to breather connector (3).

**NOTE**

Failure to connect breather hose allows crankcase vapors to be vented into the atmosphere and is in violation of legal emissions standards.

- b. See Figure 6-1. Position backplate assembly on induction module.
- c. Apply threadlocker to screws (2). Install and Tighten.  
Torque: 50–60 in-lbs (5.6–6.8 N·m) Air cleaner backplate to induction module screws  
LOCTITE 565 THREAD SEALANT (99818-97)
- d. Install screws (3). Tighten.  
Torque: 19–21 ft-lbs (25.4–28.1 N·m) Air cleaner backplate to cylinder head screws
4. Install filter element and air cleaner cover. See MAINTENANCE > INSPECT AIR FILTER (Page 2-46).

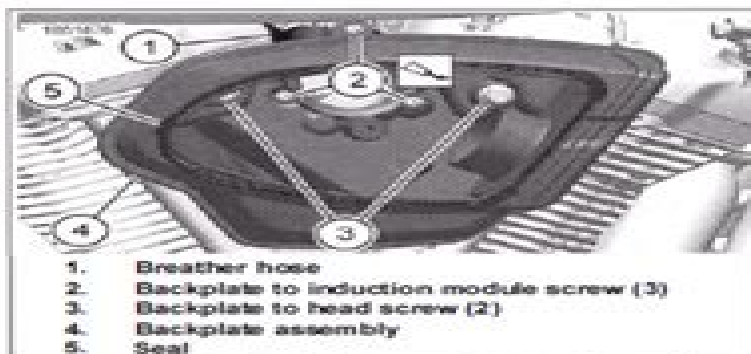


Figure 6-1. Breather Hose to Backplate Assembly

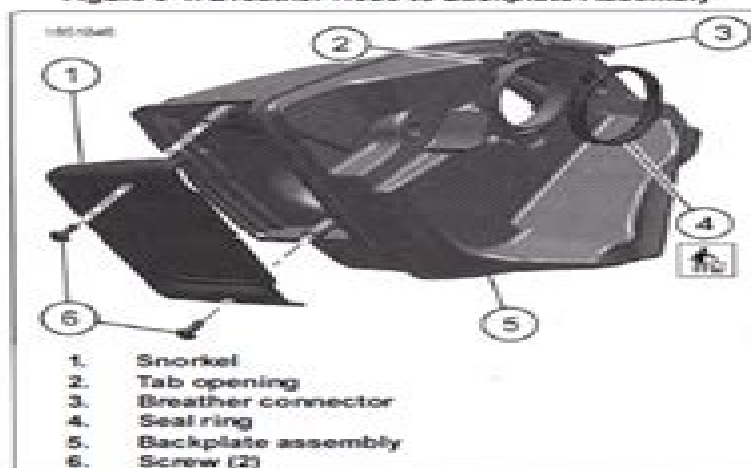


Figure 6-2. Backplate Assembly

# Harley Flhx Manual

**Helming**



## Harley Flhx Manual:

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