

15 - Cylinder head, valve gear

1 - Cylinder head

- "1.1 Assembly overview - cylinder head", page 90
- "1.2 Removing and installing cylinder head", page 90
- "1.3 Assembly overview - cylinder head cover", page 100
- "1.4 Removing and installing cylinder head cover", page 100
- "1.5 Removing and installing vacuum pump", page 100
- "1.6 Checking compression", page 100

1.1 Assembly overview - cylinder head

1 - Cylinder head gasket

- Remove
- Cylinder head gasket identification
• [page 92](#)
- Remove coolant and engine oil after replacing

2 - 10 Nm

- Insert with locking fluid, locking fluid - (Electron) part catalogue (075-640)

3 - Hall sender - G40

- For camshaft position
- Removing and installing
• [page 100](#)

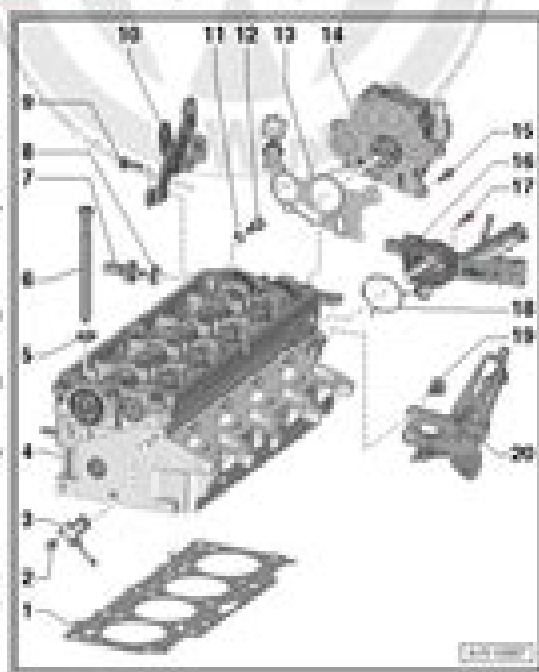
4 - Cylinder head

- Removing and installing
• [page 92](#)
- To prevent damage to glow plugs, always place cylinder head on a soft foam surface after removal
- Check for distortion
• [page 91](#)
- Must not be reworked
- Before installing, check that the fast down screws for centring cylinder head on cylinder block are fitted
- Remove coolant and engine oil after replacing

5 - Washer

6 - Cylinder head bolt

- Remove
- Sequence when loosening • [page 91](#)
- Specified torque and tightening sequence • [page 92](#)



7 - Oil pressure switch - IP1 - 20 Nm

- Switch pressure 0.2 to 0.8 bar
- Removing and installing • [page 112](#)
- Checking • [page 112](#)

8 - Seal

- Remove

9 - 20 Nm

10 - Engine lifting eye

11 - Seal

- Remove

12 - 20 Nm

13 - Seal

- Remove

14 - Vacuum pump

- Removing and installing • [page 100](#)

15 - 10 Nm

16 - Union

- For coolant hoses
- With coolant temperature sender - G40

17 - 8 Nm

18 - Seal

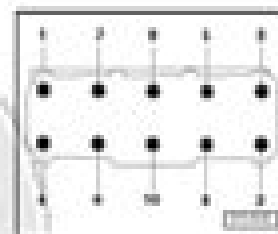
- Remove

19 - 20 Nm

20 - Engine lifting eye

Observe sequence when loosening cylinder head bolts

- Loosen the cylinder head bolts in the sequence 1 to 19

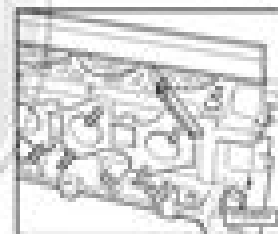


Checking cylinder head for distortion

- Use straight edge and feeler gauge to measure cylinder head for distortion at several points
- Max. permissible distortion 0.1 mm



Cylinder heads for TCR engines must not be reworked



Golf Vi Workshop Manual

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 - Chapter 2: Essential Elements of Golf Vi Workshop Manual
 - Chapter 3: Golf Vi Workshop Manual in Everyday Life
 - Chapter 4: Golf Vi Workshop Manual in Specific Contexts
 - Chapter 5: Conclusion
2. In chapter 1, the author will provide an overview of Golf Vi Workshop Manual. The first chapter will explore what Golf Vi Workshop Manual is, why Golf Vi Workshop Manual is vital, and how to effectively learn about Golf Vi Workshop Manual.
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