

# Introduction

## Important

Read, understand and obey the safety rules and operating instructions in the appropriate Operator's Manual on your machine before attempting any maintenance procedure.

Basic mechanical, hydraulic and electrical skills are required to perform most procedures. However, several procedures require specialized skills, tools, lifting equipment and a suitable workshop. In these instances, we strongly recommend that maintenance and repair be performed at an authorized Genie dealer service center.

## Compliance

### Machine Classification

Group A/Type 3 as defined by ISO 16368

### Machine Design Life

Unrestricted with proper operation, inspection and scheduled maintenance.

## Technical Publications

Genie Industries has endeavored to deliver the highest degree of accuracy possible. However, continuous improvement of our products is a Genie policy. Therefore, product specifications are subject to change without notice.

Readers are encouraged to notify Genie of errors and send in suggestions for improvement. All communications will be carefully considered for future printings of this and all other manuals.

## Contact Us:

www.genieindustries.com  
e-mail: techpub@terex.com

## Serial Number Information

Genie Industries offers the following Service Manuals for these models:

Title	Part No.
Genie GS-1530 and GS-1930 Service Manual, First Edition (before serial number 17408) .....	39528
Genie GS-1530 and GS-1930 Service Manual, Second Edition (from serial number 17408 to 59999) .....	72876
Genie GS-1530 and GS-1930 Service Manual, Third Edition (from serial number 60000 to 75999) .....	96316
Genie GS-2032 Service Manual, First Edition (before serial number 17408) .....	46326
Genie GS-2032 and GS-2632 Service Manual, Second Edition (from serial number 17408 to 59999) .....	72963
Genie GS-2032 and GS-2632 Service Manual, Third Edition (from serial number 60000 to 75406) .....	96316
Genie GS-2046, GS-2646 and GS-3246 Service Manual, First Edition (before serial number 17408) .....	48339
Genie GS-2046, GS-2646 and GS-3246 Service Manual, Second Edition (from serial number 17408 to 59999) .....	72972
Genie GS-2046, GS-2646 and GS-3246 Service Manual, Third Edition (from serial number 60000 to 75437) .....	96316

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# Gs 402 Repair Manual

**O García**



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