

HOMELITE

THE FISHER-PIERCE CO., INC.
Engine Division
1149 Hingham Street
Rockland, Mass. 02370

Year Produced	Model
1962	460A1, 460A2
1963	460A1B, 460A2B
1964	460A1C, 460A2C
1965	460A1D, 460A2D
1966 & 1967	460A1E, 460A2E
NOTE: Model A1 is equipped for 15-inch transom; Model A2 for 20-inch transom.	460A1F, 460A2F

CONDENSED SERVICE DATA

TUNE-UP

Rp @ rpm	35 @ 3500
Bore—Inches	2.750
Stroke—Inches	2.30
Number of Cylinders	4
Compression Ratio	8:1
Compression Pressure @ Cranking Speed	110 Lb. Min.
Displacement—Cu. In.	58.4
Spark Plug	
Champion	J6
AC	43
Auto-Lite	A3
Electrode Gap	0.025
Distributor Point Gap	0.025
Distributor Timing	9° BTC
Carburetor Mixture	Full Open
Carburetor Adjustment	See Test
Firing Order	1-3-4-2
Intake Valve Clearance (Cold)	0.012-0.014
Exhaust Valve Clearance (Cold)	0.015-0.017

SIZE—CLEARANCES

Piston Rings	
Compression Ring Side Clearance	0.0015-0.004
Oil Ring Side Clearance	0.0000-0.0065
Compression Ring End Gap	0.012-0.014
Oil Ring End Gap	0.016-0.038
Piston Skirt Clearance	0.0033-0.0047
Piston Pin Diameter	0.6250-0.6252
Piston Pin Diameter Clearance in Bushing	0.0005-0.001
Wear Limit	0.002
Crankshaft Bearing Diameters	
Upper Main Bearing	1.491-1.500
Other Main Bearings	1.374-1.375
Crankpin	1.374-1.375
Crankshaft Bearing Clearances	
Crankshaft Bearing Diameter	0.0005-0.002
Crankshaft Bearing Clearance	0.0025-0.0140
Crankshaft Bearing Clearance	0.0025-0.0035
Intake Valve Stem Diameter	0.3135-0.3140
Exhaust Valve Stem Diameter	0.3130-0.3135
Valve Face & Seat Angle—	
Inlet	45°
Exhaust	45°
460A1E and 460A2E	30°
All Earlier Models	45°

TIGHTENING TORQUES

(All Values In Inch-Pounds Unless Noted)

POWER HEAD

Head Drive Shaft Nut	300
Camshaft Bearing Screws	100
Camshaft Cover Nuts	90
Camshaft Cover Studs	100
Camshaft Gear Nut	140
Carburetor Air Horn Screws	50
Carburetor Mounting Flange Screws	140
Connecting Rod Screws	300
Exhaust Elbow Screws	140
Flywheel Nut	175 Ft.-Lbs.
Lifting Bracket Screw	250
Locating Stud Nut	150
Main Bearing Cap Nuts	300
Main Bearing Cap Screws	85
Main Bearing Studs	140
Manifold Mounting Bolts	275
Oil Filter Adapter Screws	80
Oil Pan Baffle Screws	140
Oil Pan Breather Screws	90
Oil Pan Clamp Nut	45
Oil Pan Mounting Screws	160
Oil Pump Body Screws	90
Oil Pump Mounting Screws	150
Oil Seal Screws (Lower)	85
Power Head Mounting Screws (Lower)	280
Power Head Mounting Screws (Side)	285
Spark Plug	340
Starter Bracket Mounting Screws	275
Thermostat Housing Screws	50
Tower Shaft Adj. Nut	120
Water Jacket Screws	80

LOWER UNIT

Gear Housing Studs	160
Gear Housing Stud Nuts	275
Lower Leg Mounting Screws	150
Lower Shock Mount Bolts	350
Pivot Pin Nut	600
Shock Mount Yoke Clamp	275
Transom Clamp Retaining Nut	350
Upper Leg Mounting Screws	100
Water Pump Mounting Screws	60

Homelite All Model Workshop Service Repair Manual

Terry C. Jones



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