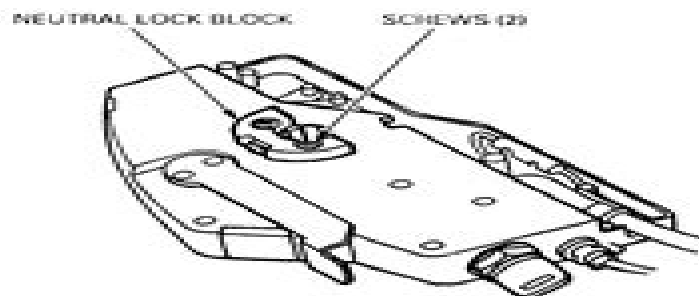


6. Install the neutral lock block to the reverse side of the control box and tighten the two screws.

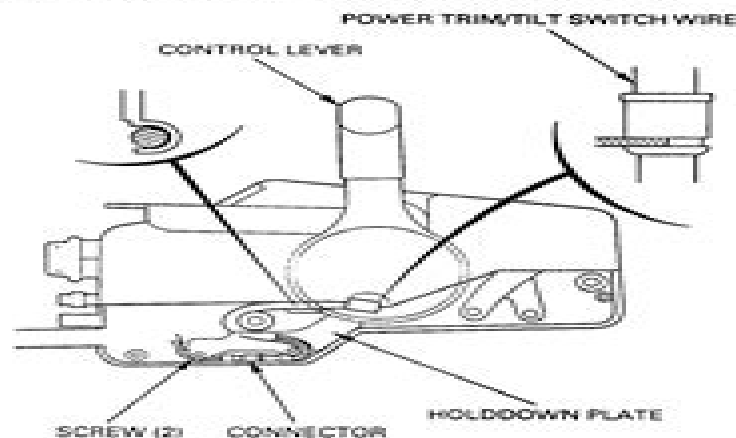


7. With the control lever in the neutral position, install it from the housing B side.

Set the switch wire grommet to the control housing B securely by aligning the groove to the housing cutout.

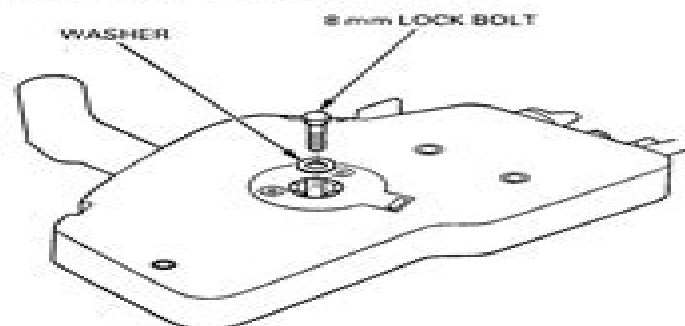
8. Route the power trim/tilt switch harness as shown and connect the connectors.

9. Install the hold-down plate with the two screws.



10. Tighten the 8 mm lock bolt.

TORQUE: 20 N·m (2.0 kgf·m, 14 lbf·ft)

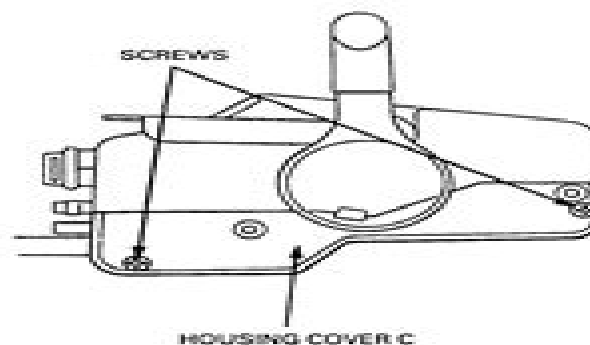


11. Tighten the housing cover C with two screws.

TORQUE: 2 N·m (0.2 kgf·m, 1.4 lbf·ft)

NOTICE

Do not overtighten.



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Pete Shoemark, Ken Freund



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