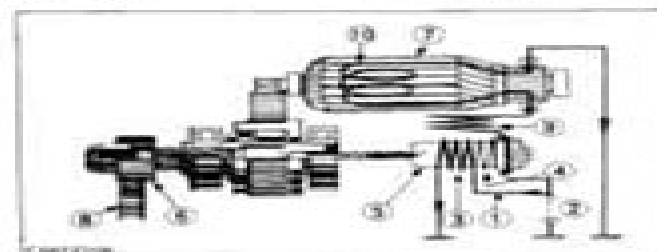


- | | |
|-------------------------|-------------------|
| (1) Clutch Pinion Shaft | (5) Steel Ball |
| (2) Plunger Shaft | (6) Holding Coil |
| (3) Return Spring | (7) Pull-in Coil |
| (4) Plunger | (8) Contact Plate |

(Magnetic Switch)

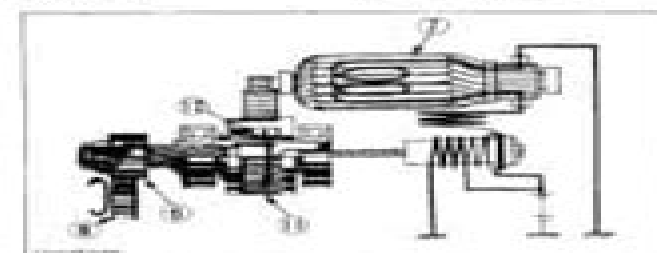
The plunger (4), contact plate (8) and plunger shaft (2) are made as one unit. For this reason, by turning the main switch to the "START" position, the plunger (4) is drawn in and thus the clutch pinion shaft (1) is forced out. This meshes the pinion gear and ring gear and makes the contact plate close the contacts, causing the main current to flow into the armature. By turning off the main switch, the plunger is returned to the original position by a return spring (3).



- | | |
|------------------|--------------------|
| (1) Main Switch | (6) Pinion Gear |
| (2) Battery | (7) Armature |
| (3) Holding Coil | (8) Ring Gear |
| (4) Pull-in Coil | (9) Field Coil |
| (5) Plunger | (10) Armature Coil |

■ When Pinion Gear is in Mesh with Ring Gear

When the pinion gear (6) comes into mesh with the ring gear (8) on the flywheel, a large current flows from the battery directly into the field coil (9) and armature coil (10), but not through the pull-in coil (4). This rotates the armature (7) at a high speed, which in turn drives the ring gear through the pinion gear at 200 to 300 rpm.



- | | |
|------------------|-------------|
| (11) Clutch Gear | (12) Roller |
|------------------|-------------|

■ When Engine is Running

When the engine runs so fast that the ring gear (8) starts to turn the pinion gear (6), roller clutches (11) and (12) are actuated to prevent excessive high-speed revolutions of the armature (7).

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