

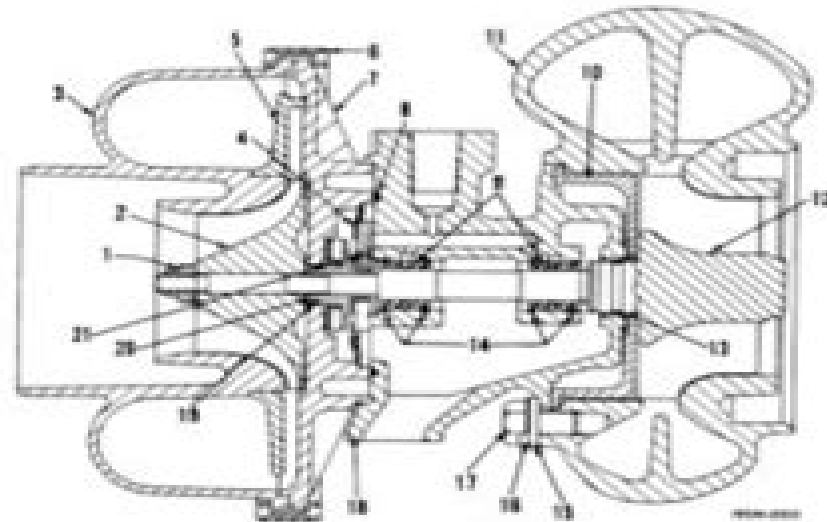
DESCRIPTION

The Airmarck turbocharger is essentially an exhaust driven blower. Its purpose is to increase diesel engine power output by supplying compressed inlet air to the engine.

The turbocharger consists of the following main parts: the compressor housing, back plate, center housing, turbine housing, and the rotating assembly. The compressor wheel is enclosed by the compressor housing which is clamped to the back plate. The turbine housing bolts to the other end of the center housing to enclose the turbine wheel. The center housing is oil cooled. Engine oil is circulated through the center housing and acts as a heat barrier between

the hot turbine and the compressor. The rotating assembly is supported by two pressure-lubricated, floating type bearings housed in the center housing. The turbine wheel is an integral part of the shaft. The compressor wheel is a slip-fit on the other end of the shaft to form an integral rotating assembly (Illustr. 1).

Lubricating oil for the turbocharger is supplied directly from the engine lubricating system. Through internal passages bored in the center housing, engine oil is supplied to the bearings in sufficient quantity to lubricate the bearings and to aid in the removal of excessive heat (Illustr. 1).



Illustr. 1. Cross section of turbocharger.

- | | | |
|-------------------------|-----------------------------|--------------------|
| 1. Lock nut | 8. Seal ring | 15. Clamp |
| 2. Compressor wheel | 9. Bearings | 16. Lock plate |
| 3. Compressor housing | 10. Shroud | 17. Cap screw |
| 4. Thrust collar spring | 11. Turbine housing | 18. Center housing |
| 5. Diffuser | 12. Turbine wheel and shaft | 19. Piston ring |
| 6. Clamp | 13. Piston ring | 20. Thrust collar |
| 7. Back plate | 14. Bearing retainer rings | 21. Thrust bearing |

Hough Service Manual Ih S I Turbo

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