

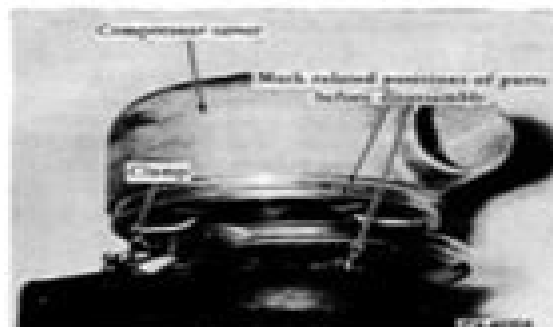
TURBOCHARGER (SCHWITZER)

Section 3

Page 3

MODELS 4U AND 4W

MARKING RELATED POSITIONS OF PARTS (REFER TO ILLUSTR. 3)



Illustr. 3
Related Position of Parts.

3. Clamp unit on a vise by the turbine mounting flange.

4. Remove the nut on the cover clamp (32) and lower the clamp.

NOTE: When loosening the clamp be careful not to change the position of the compressor cover.

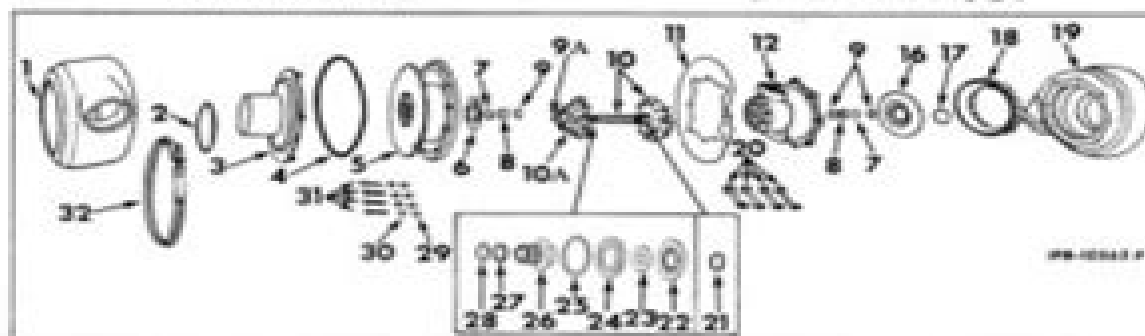
5. Mark related positions of parts as follows: compressor cover to compressor housing, bearing housing to external shield, bearing housing to turbine housing.

6. Apply penetrating oil or diesel fuel oil to the cap screws that secure the bearing housing (12) to the turbine housing (18).

REMOVING COMPRESSOR COVER

7. Remove the cover (1) and clamp (32).

(Continued on next page)



Illustr. 4
Exploded View of Turbocharger.

- | | | |
|-------------------------------|---------------------------------|---------------------------------|
| 1. Compressor cover. | 10. Shaft and wheel. | 23. Finger sleeve thrust ring. |
| 2. Cover "O" ring. | 11. External shield. | 24. Thrust washer. |
| 3. Air inlet extension. | 12. Bearing housing. | 25. Spring. |
| 4. Cover gasket. | 14. Turbine nozzle back plate. | 26. Finger sleeve. |
| 5. Compressor housing. | 17. Retaining ring. | 27. Piston ring. |
| 6. Housing gasket. | 18. Nozzle ring. | 28. Shim. |
| 7. Thrust washer. | 19. Turbine housing. | 29. Washer. |
| 8. Bearing housing bushing. | 20. Turbine housing lock plate. | 30. Lock washer. |
| 9. Snap ring. | 21. Cap screw. | 31. Cap screw. |
| 9A. Compressor wheel locknut. | 22. Thrust washer. | 32. Compressor cover "Y" clamp. |

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