



Figure 3-64. Measuring Running Clearance of Piston

## ASSEMBLY

PART NUMBER	TOOL NAME
SNAP-ON PRS8	PISTON RING EXPANDER

## Checking Piston Ring Gap

### NOTES

- Always use new piston rings. Piston rings take a definite set and must not be reused if the engine has been operated. Always deglaze (or hone) the cylinder before installing new rings. Ring sets are available to fit oversize pistons.
  - Insufficient ring gap may cause the ends to abut at engine operating temperatures, resulting in ring breakage, cylinder scuffing and/or piston seizure.
  - Excessive ring gap results in high oil consumption and blow-by of exhaust gases. Blow-by contaminates the oil supply and leaves sludge in the crankcase. It also reduces engine efficiency by weakening the combustion seal necessary for efficient transfer of energy to the piston.
- See [Figure 3-65](#). Check ring end gap of each ring before placing on the piston. Insert the new ring into the cylinder and square it in the bore using the top of the piston.

Measure the ring end gap with a feeler gauge. Refer to [Table 3-40](#).

### NOTE

Ring end gap dimensions also apply to oversize rings. Replace ring if end gap exceeds specification. If end gap is under specification, filing is permissible.

## WARNING

Compressed air can pierce the skin and flying debris from compressed air could cause serious eye injury. Wear safety glasses when working with compressed air. Never use your hand to check for air leaks or to determine air flow rates. (000061a)

- Use compressed air to remove any dirt or dust that may have settled in the oil drain holes and piston ring grooves.

Table 3-40. Piston Ring End Gap

PISTON		IN.	MM
Twin Cam 96™	Top compression	0.010-0.020	0.254-0.508
	2nd compression	0.014-0.024	0.356-0.610
	Oil control ring	0.010-0.050	0.254-1.27
Twin Cam 100™	Top compression	0.012-0.022	0.305-0.559
	2nd compression	0.015-0.025	0.381-0.635
	Oil control ring	0.010-0.050	0.254-1.270



Figure 3-65. Measuring Ring Gap

## Installing Piston Rings

- See [Figure 3-66](#). Apply clean H-D 20W50 engine oil to three piston ring grooves.
- Install expansion ring (4) into third ring groove.
- Spiral bottom oil rail (5) into space below expansion ring (4). Position gap 90 degrees from the gap in the expansion ring.
- Spiral top oil rail (3) into space above expansion ring (4). Position gap 180 degrees from the gap in the bottom oil rail.

# Harley Davidson 2012 Flstc Service Manual

**Donny Petersen**



## **Harley Davidson 2012 Flstc Service Manual:**

Donny'S Unauthorized Technical Guide to Harley-Davidson, 1936 to Present Donny Petersen,2012-08-31 Donny Petersen who studied privately with Harley Davidson engineers shares practical knowledge and street wise tips in the fifth volume of his unauthorized guide on the best motorcycle maker in the world Written in straightforward language this guide can help even a motorcycle novice to become an expert mechanic by following Donnys step by step instructions Whether youre looking for detailed service procedures such as fitting engine bearings or simple tips on maintenance Donny is eager to share the expertise hes stockpiled on the Shovelhead over the last forty years Donny shares real stories so you can find solutions to whatever is ailing your Shovelhead Resolve teething problems troubleshoot problematic aspects of the engine and fix whatever comes up with various models Gear ratios torque multiplication and H D and aftermarket tools of the day are prominent in the guide which even includes information on tools Donny invented himself to make your life easier Get the specifications for tightening all the Shovelhead fasteners and adjustments to mechanisms on various models In his usual forthright manner Donny makes technical issues understandable interspersing explanations with entertaining stories about the hard core lifestyle that comes with being a Harley rider Harley-Davidson FLS/FXS/FXC Softail Series 2011-2016 Editors of Clymer Manuals,2016-06-15 FLS 103 Softail Slim 2012 2016 FLSS 110 Softail Slim 2016 FLSTC Heritage Softail Classic 2011 FLSTC 103 Heritage Softail Classic 2012 2016 FLSTC ANV Heritage Softail Classic 110th Anniversary Edition 2013 FLSTF Fat Boy 2011 FLSTF Fat Boy 103 2012 2016 FLSTF Fat Boy Lo 103 2012 2016 FLSTFB Fat Boy Lo 2011 FLSTFB ANV Fat Boy Lo 110th Anniversary Edition 2013 FLSTFB 103 Fat Boy Lo 2012 2016 FLSTFB 103 ANV Fat Boy Lo 110th Anniversary Edition 2013 FLSTFBS 110 Fat Boy Lo 2016 FLSTN Softail Deluxe 2011 FLSTN 103 Softail Deluxe 2012 2016 FLSTNSE CVO Softail Deluxe 2014 FLSTSB Softail Cross Bones 2011 FTSTSE2 CVO Softail Convertible 2011 FTSTSE3 CVO Softail Convertible 2012 FXCWC Rocker C 2011 FXS 103 Blackline 2012 2013 FXSB 103 Softail Breakout 2014 2016 FXSBSE 110 Softail Breakout 2013 2015 FXST 103 Softail Standard 2011 2013 TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS **Harley-Davidson Twin Cam 88 Service and Repair Manual** Alan Ahlstrand,2003 Every Haynes motorcycle manual is based on a complete teardown and rebuild and contains hundreds of photos with step by step instructions comprehensive routine maintenance and troubleshooting information and detailed wiring diagrams In addition to the standard repair manuals many of the titles are now in the Superbike format Superbike manuals offer numerous extra features including color sections for wiring diagrams performance data model history tools and workshop tips **Service Manual** Harley-Davidson Motor Company,1947

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