

## FASTENERS

Proper fastener selection and installation is important to ensure the motorcycle operates as designed and can be serviced efficiently. The choice of original equipment fasteners is not arrived at by chance. Make sure that replacement fasteners meet all the same requirements as the originals.

### Threaded Fasteners

Threaded fasteners secure most of the components on the motorcycle. Most are tightened by turning them clockwise (right-hand threads). If the normal rotation of the component being tightened would loosen the fastener, it may have left-hand threads. If a left-hand threaded fastener is used, it is noted in the text.

Two dimensions are required to match the threads of the fastener; the number of threads in a given distance and the outside diameter of the threads.

#### CAUTION

*There are a variety of Metric and American fasteners used on the engine and chassis. Do not interchange fasteners of the incorrect type as the component along with the fastener may be damaged.*

Two systems are currently used to specify threaded fastener dimensions: the U.S. Standard system and the metric system (Figure 7). Pay particular attention when working with unidentified fasteners; mismatching thread types can damage threads.

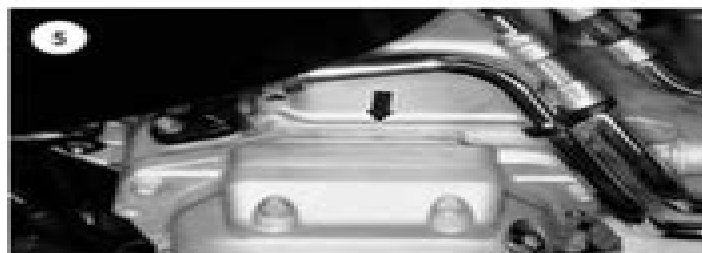
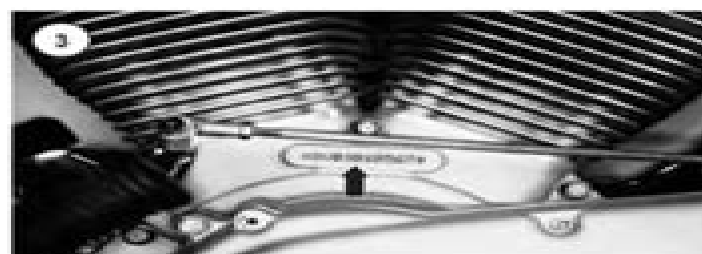
#### NOTE

*To ensure the fastener threads are not mismatched or cross-threaded, start all fasteners by hand. If a fastener is hard to start or turn, determine the cause before tightening with a wrench.*

The length (L, Figure 8), diameter (D) and distance between thread crests (pitch) (T) classify metric screws and bolts. A typical bolt may be identified by the numbers, 8—1.25 × 130. This indicates the bolt has diameter of 8 mm, the distance between thread crests is 1.25 mm and the length is 130 mm. Always measure bolt length as shown in Figure 8 to avoid purchasing replacements of the wrong length.

If a number is located on the top of the fastener, (Figure 8) this indicates the strength of the fastener. The higher the number, the stronger the fastener. Generally, unnumbered fasteners are the weakest.

Many screws, bolts and studs are combined with nuts to secure particular components. To indicate the size of a



# Harley Davidson Softail Service Repair Workshop Manual

**Curt Choate, Tom Schauwecker, John  
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