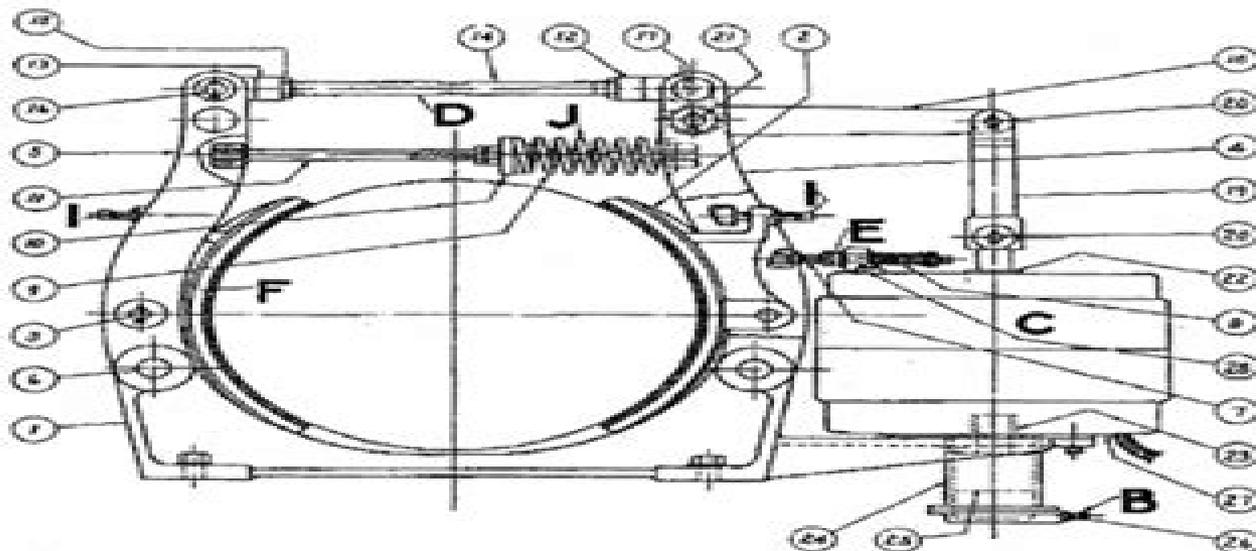


Equipment Service Data

HAUGHTON ELEVATOR COMPANY • • Toledo 9, Ohio

R 25
BRAKE



TYPE "B" BRAKES Alternating Current

Adjustment

1st. With car running at low speed, adjust nut "E" and screw "I" on shoe just to engage, so that shoe just clears drum. The screw "I" limits the movement of this shoe and the screw "E" should be adjusted to give the same clearance from both end of the shoe to the drum.

2nd. Adjust adjustable rod "D" and screw "J" on side opposite the magnets. The adjustment of rod "D" limits the movement of this opposite shoe and the screw "J" gives the proper shoe and clearance on drum. This shoe should also just clear drum.

3rd. If after making the adjustments No. 1 and No. 2 the stroke of plunger is more than 1/8", try to re-adjust to give less clearance between shoe and drum, in a short stroke of the plunger will give better operation.

4th. Adjust screw "B" in dash nut so that plunger drops as freely as possible without rebound.

5th. When pressure is applied by weight in magnet "C" and varied by adjusting spring "J". If excessive brake is desired increase spring. If weaker brake is desired lighten spring. **NOTE:** See that contact of brake drum and brake shoe has to be free from grease, paint, rust or other foreign substance. Then adjust for strength of brake with **EMPTY CAR GOING DOWN** as follows: see brake as strong as possible without giving too hard a stop with shoe up from operation as usually done by hand control or when landing with car under control. **CAUTION:** The weight in magnet "C" should not be allowed to increase, as that will prevent full pressure of shoe "F". To take up wear of shoe lining make adjustments Nos. 1, 2 and 3, to the adjustment of rod "D" shoe will only take up wear of one shoe.

Care

Keep all dirt from shaft, and brake pulley free from all oil bearings, where all balls are provided. See that contact is not high edge of shoe.

"I" Adjustment not on I-B brake.

LIST OF PARTS

Item No.	Assembly Nos. 7044, 7044-A, B, C, D, E, 7045, B-C-D, 7048			Name
	I-B-10" No.	704-B-11" No.	11-B-12" No.	
1	10929	10929	10929	2 Brake Shoe Assemblies
2	11952-A	11952-A	11952-B	2 Brake Shoe Pins
3				2 "B" "B" Color Pins
4		10954	10954	1 R. H. Brake Lever
5		10954	10954	1 L. H. Brake Lever
6	4344-D	4344	4344	2 Brake Lever Pins
7	4344-B	4344	4344-A	1 Shoe
8	3459	3459	3459	1 Spring
				1 "M" Hex. Nut
				1 "N" Hex. Staff Nut
9	1433	1433	1433	1 "O" Washer
10	1447	1447	1447	1 Brake Spring
11	14223	14223	14223	1 Spring Washer
				1 Spring Rod
				1 "M" Hex. Nut
12	4937-A	4937-A	4937-A	2 "S" S. T. Hex. Staff Nut
13	4937-B	4937-B	4937-B	1 R. H. Thread Yoke
14	4937-C	4937-C	4937-C	1 L. H. Thread Yoke
15	1095	1095	1095	1 Adj. Rod
16	1095	1095	1095	1 "L" L. H. Thread Hex. Nut
17	4942-A	4942-A	4942-A	1 Valve Pin
				1 Valve Pin
18	10913	10913	10913	1 "16" "1" Corner Pin
19	10914	10914	10914	1 Plunger Lever
				1 Plunger Link (A.C.C.)
20	4942	4942	4942	1 "16" "16" Corner Pin
21	4942-B	4942-B	4942	1 "16" "16" Corner Pin
22	4942-C	4942-C	4942	1 Plunger Lever Pin
				1 "A" "16" "16" Cup Pin Set Sq.
				1 "16" "16" Corner Pin
23	4944	4944	4944	1 Bushing
24	4944	4944	4944	1 Bushing
25	4944	4944	4944	1 Draw Pin
26	4944-B	4944-B	4944-B	1 Pinion
27	7055	7055	7055	1 Valve Screw
				1 Magnet Assembly (Give Valve up, Cycle and Phase)
28	4948	4948	4948	1 Corner Rod Stop

Haughton Elevator Brake Repair Manual

JA Banks



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