

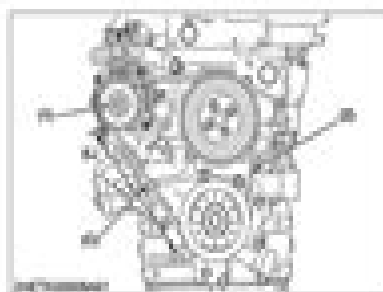
2. Check the tension of fan belt at the position (C) between the fan drive pulley and alternator pulley with cord belt tension meter.

NOTE

- If the measurement is out of the service specifications, loosen the alternator mounting screws and adjust its position.

Cord belt tension meter setting value	
Force (When put 1 rib 1 mm of belt)	150 gN or
Unit	N
Number of rib	1
Span L	Measure at position (C) as the figure with L as the distance between the fan drive pulley and alternator pulley.

Fan tension	Service specification
	100 to 140 N 22.5 to 31.5 lbf 30.2 to 127.50



(A) Alternator
(B) Fan belt
(C) Fan belt deflection

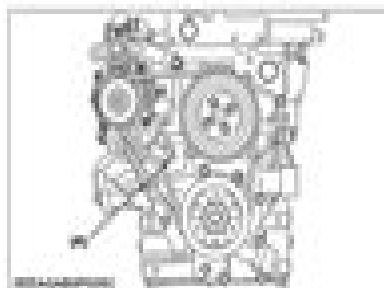
(Reference)

1. Push the belt halfway between the fan drive pulley and alternator pulley at a specified force to measure the deflection.

NOTE

- If the measurement is out of the service specifications, loosen the alternator mounting screws and adjust its position.

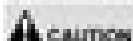
Deflection (A)	Service specification
	10 to 12 mm 0.41 to 0.47 in (Under load of 30 N (6.8 lbf) at 1 sec)



(A) Alternator
(B) Fan belt
(C) Fan belt deflection

2. Check points of initial 50 hours

2.1 Changing engine oil



- Make sure that you stop the engine before you change the engine oil.

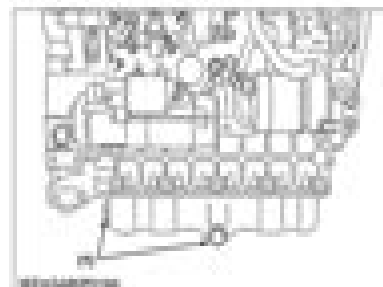
IMPORTANT

- When you use an oil of different brand or viscosity from the original oil.
- Do not mix 2 different types of oil.
- Engine oil must have the properties of API classification CF. Use the correct SAE Engine Oil by reference to the ambient temperature.

Ambient (Air) Temp (°F)	SAE 30 or SAE 100W or SAE 1500-50
41°F to 68°F (5°C to 20°C)	SAE 30 or SAE 100W or SAE 1500-50
Ambient (Air) Temp (°F)	SAE 100W or SAE 100W or SAE 1500-50

1. Start and warm-up the engine for approximately 5 minutes.
2. Put an oil pan below the engine.

3. Remove the drain plug (1) at the bottom of the engine and drain the oil fully.



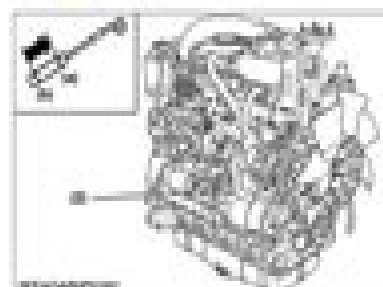
(1) Drain plug

4. Tighten the drain plug (1).

Tightening torque	Drain plug (1)
	40 to 55 N·m 14 to 19 ft·lbf (14 to 19 ft·lbf)

5. Fill new oil until the upper line on the dipstick (2).

Engine displacement	SAE 30 or SAE 100W or SAE 1500-50
1.7L (101 cu in)	10 to 12 L (2.6 to 3.2 gal)
2.0L (121 cu in)	12 to 14 L (3.2 to 3.7 gal)



(A) Dipstick
(B) Upper line

2.2 Replacing oil filter cartridge



- Make sure that you stop the engine before you replace the oil filter cartridge.

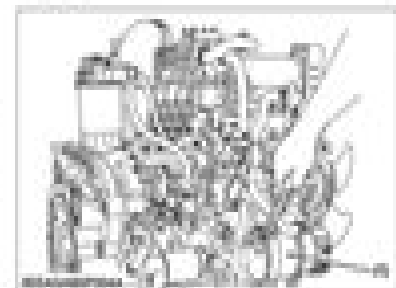
IMPORTANT

- To prevent serious damage to the engine, replacement element must be tightly efficient. Use only a Kubota genuine filter or its equivalent.

Tools required

- Filter wrench

1. Remove the oil filter cartridge (1) with the filter wrench.



(1) Oil filter cartridge

2. Apply a thin layer of oil on the new cartridge gasket.
3. Install the new cartridge by hand.

NOTE

- Do not tighten too much because it can cause deformation of the rubber gasket.
4. Make sure that the engine oil does not flow through the seal and reach the oil level on the dipstick.
 5. Fill the engine oil until the specified level.

NOTE

- After you replace the cartridge, the engine oil usually decrease by a small level.

3. Check point of every 50 hours

3.1 Checking fuel hoses and clamp bands



- Stop the engine when checking and changing the fuel hoses and clamp bands.

IMPORTANT

- Except when venting the air, be sure to keep closed the air vent coupling ball of the fuel injection pump. Otherwise, the engine may stall.

1. Check the fuel hose (1) and clamp band (2) are damaged or not.

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