



4. Remove the ROPS connecting plate, under (4).

5. Remove the hydraulic pump (5).

(When reassembling)

Tightening torque	ROPS connecting plate mounting screw (M12)	24 to 27 N·m 2.4 to 2.8 kgf-m 18 to 20 ft-lb
	ROPS connecting plate, under mounting screw (M12)	40 to 55 N·m 4.0 to 5.7 kgf-m 28 to 41 ft-lb
	Hydraulic pump mounting screw	40 to 44 N·m 4.0 to 4.5 kgf-m 29 to 32 ft-lb

(1) Bonnet Cover

(2) Oil Cooler

(3) Radiator

(4) ROPS Connecting Plate, Under

(5) Hydraulic Pump

W1010102

# Kubota Zd331 Service Manual

**Detroit Diesel Corporation**



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