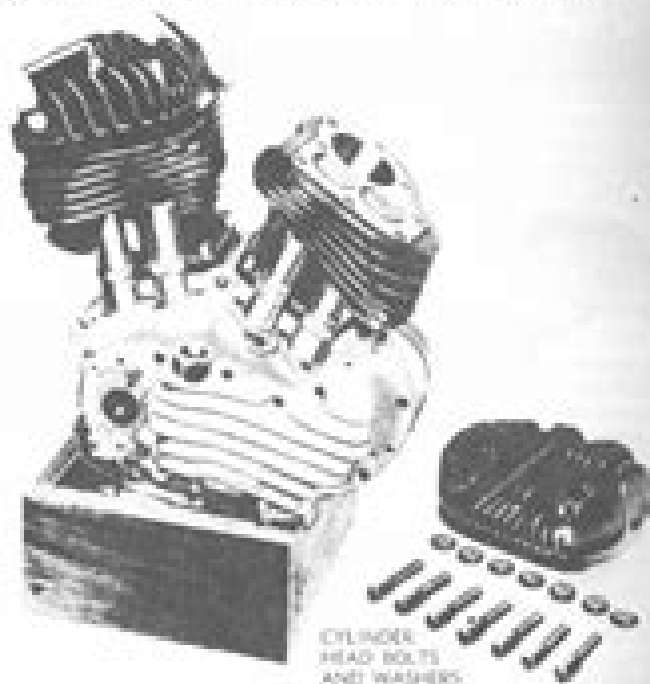


(2) **Engine Base Noises.** Before attempting to diagnose engine base noises, make sure that engine and transmission mountings are secure, front and rear drive chains are adjusted correctly, and valve tappets have specified clearance. Operate engine from closed throttle to fast idling speed and listen for abnormal metallic noise in the vicinity of the crankcase and gear case. With vehicle in operation at speeds from 15 to 30 miles per hour, listen for thumping, pounding, or scraping noise that may indicate engine main bearing trouble.



SA PD 310095

Figure 2—Removing Cylinder Head Bolts with Wrench (41-W-1523)

5. REMOVAL.

a. **Remove Instrument Panel and Tanks.** Refer to TM 9-879 for instructions.

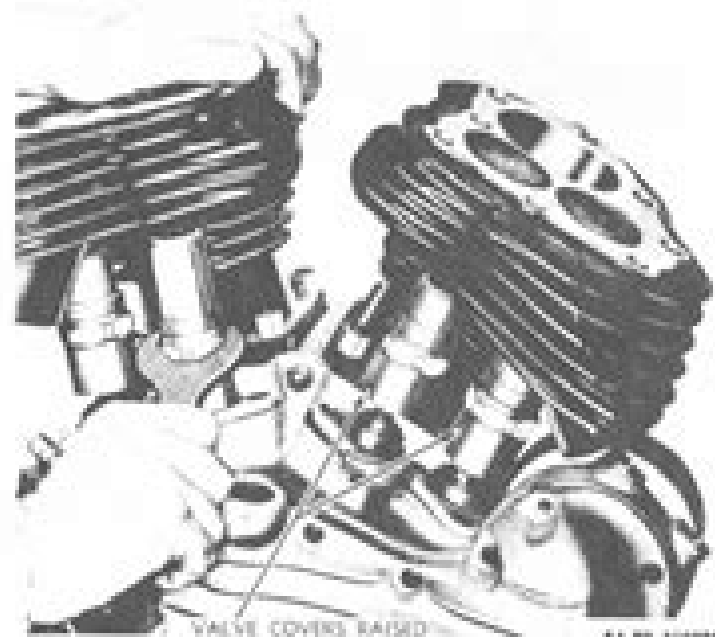
b. **Remove Carburetor and Intake Pipe (Fig. 1).** Disconnect throttle control wire at carburetor. Disconnect air intake hose fitting from carburetor and leave attached to hose. Loosen air hose clamp at air cleaner and remove hose with carburetor fittings. Remove fuel line and strainer from carburetor bowl. With special wrench (41-W-1576-10), loosen and unscrew inlet pipe nuts from

REMOVAL OF CYLINDERS AND PISTON ASSEMBLIES

cylinder nipples; then remove carburetor and inlet assembly from engine.

c. **Remove Cylinder Heads (Fig. 2).** Remove spark plugs before removing cylinder heads. Use special wrench (41-W-1513) and remove cylinder head bolts. Remove bolt which secures cylinder head bracket to frame.

d. **Remove Cylinders.** Clean crankcase around cylinder bases and valve covers to prevent dirt from entering crankcase when lifting cylinders.



SA PD 310096

Figure 3—Freeing Valve Covers with Wrench (41-W-2617)

(1) Use valve cover wrench (41-W-2617) to loosen and unscrew lower valve covers (Fig. 3). To facilitate lifting valve covers, and prevent damage to packing gaskets, use small amount of light oil around top edge of covers.

(2) Disconnect spark control wire at circuit breaker lever.

(3) Remove nut and bolt from clamp securing front exhaust pipe to right footboard side bar.

(4) Use special cylinder base nut wrench (41-W-872-10) and remove all base nuts (Fig. 4), except one on rear cylinder. While crank-

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John Haynes



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Cars & Parts ,1990 Car and Driver ,1966 **Motor Sport** William Boddy,1972 *Road and Track* ,1993

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Standards of Practice Covering the Training of Motorcycle Repairmen and Drivers and the Maintenance of Motorcycles in Military Service Harley-Davidson Motor Company,1918

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Table of Contents Harley Davidson Service Repair Workshop Manual 1929 1952

1. Understanding the eBook Harley Davidson Service Repair Workshop Manual 1929 1952
 - The Rise of Digital Reading Harley Davidson Service Repair Workshop Manual 1929 1952
 - Advantages of eBooks Over Traditional Books
2. Identifying Harley Davidson Service Repair Workshop Manual 1929 1952
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Harley Davidson Service Repair Workshop Manual 1929 1952
 - User-Friendly Interface
4. Exploring eBook Recommendations from Harley Davidson Service Repair Workshop Manual 1929 1952

- Personalized Recommendations
 - Harley Davidson Service Repair Workshop Manual 1929 1952 User Reviews and Ratings
 - Harley Davidson Service Repair Workshop Manual 1929 1952 and Bestseller Lists
5. Accessing Harley Davidson Service Repair Workshop Manual 1929 1952 Free and Paid eBooks
 - Harley Davidson Service Repair Workshop Manual 1929 1952 Public Domain eBooks
 - Harley Davidson Service Repair Workshop Manual 1929 1952 eBook Subscription Services
 - Harley Davidson Service Repair Workshop Manual 1929 1952 Budget-Friendly Options
 6. Navigating Harley Davidson Service Repair Workshop Manual 1929 1952 eBook Formats
 - ePub, PDF, MOBI, and More
 - Harley Davidson Service Repair Workshop Manual 1929 1952 Compatibility with Devices
 - Harley Davidson Service Repair Workshop Manual 1929 1952 Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Harley Davidson Service Repair Workshop Manual 1929 1952
 - Highlighting and Note-Taking Harley Davidson Service Repair Workshop Manual 1929 1952
 - Interactive Elements Harley Davidson Service Repair Workshop Manual 1929 1952
 8. Staying Engaged with Harley Davidson Service Repair Workshop Manual 1929 1952
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Harley Davidson Service Repair Workshop Manual 1929 1952
 9. Balancing eBooks and Physical Books Harley Davidson Service Repair Workshop Manual 1929 1952
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Harley Davidson Service Repair Workshop Manual 1929 1952
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Harley Davidson Service Repair Workshop Manual 1929 1952
 - Setting Reading Goals Harley Davidson Service Repair Workshop Manual 1929 1952
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Harley Davidson Service Repair Workshop Manual 1929 1952

- Fact-Checking eBook Content of Harley Davidson Service Repair Workshop Manual 1929 1952
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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