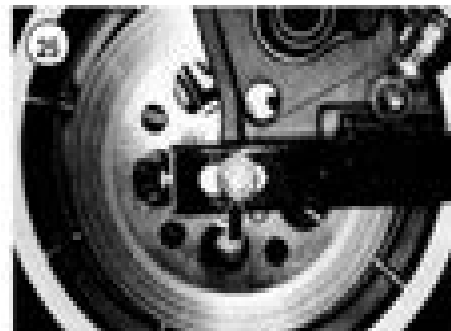
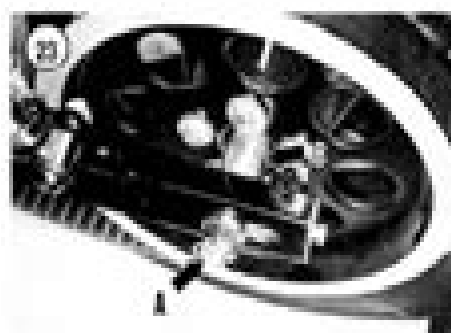


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10. Inspect the rear wheel as described in this chapter.

#### Installation

1. Clean the axle in solvent and dry thoroughly. Make sure the bearing surfaces on the axle are free from burrs and nicks.
2. Apply an anti-rust lubricant to the axle shaft prior to installation.
3. Install the left and right spacers into the rear wheel oil seals (Figure 24, typical), if removed.
4. Remove the spacer block from between the brake pads.

#### CAUTION

When installing the rear wheel in the following steps, carefully insert the brake disc between the brake pads in the caliper assembly. Do not force the brake disc as it can damage the leading edge of both brake pads.

5. Position the rear wheel between the swing arm sides and place the drive belt on the sprocket.
6. Lift the rear wheel and install the rear axle from the right-hand side. Install the axle through the swing arm and the rear brake caliper mounting bracket. Then position the left-hand axle spacer (B, Figure 23) between the wheel and swing arm and slide the axle (Figure 23) through it.
7. Install the washer and axle nut (A, Figure 23). Tighten the axle nut to the torque specification in Table 4.
8. Perform the *Rear Axle End Play Check* in this chapter. When the rear axle end play is correct, continue with Step 9.
9. Check drive belt tension and alignment as described in Chapter Three.

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### **Table of Contents Harley Davidson Sturgis Service Manuals**

1. Understanding the eBook Harley Davidson Sturgis Service Manuals
  - The Rise of Digital Reading Harley Davidson Sturgis Service Manuals
  - Advantages of eBooks Over Traditional Books
2. Identifying Harley Davidson Sturgis Service Manuals
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Harley Davidson Sturgis Service Manuals
  - User-Friendly Interface
4. Exploring eBook Recommendations from Harley Davidson Sturgis Service Manuals

- Personalized Recommendations
- Harley Davidson Sturgis Service Manuals User Reviews and Ratings
- Harley Davidson Sturgis Service Manuals and Bestseller Lists
- 5. Accessing Harley Davidson Sturgis Service Manuals Free and Paid eBooks
  - Harley Davidson Sturgis Service Manuals Public Domain eBooks
  - Harley Davidson Sturgis Service Manuals eBook Subscription Services
  - Harley Davidson Sturgis Service Manuals Budget-Friendly Options
- 6. Navigating Harley Davidson Sturgis Service Manuals eBook Formats
  - ePub, PDF, MOBI, and More
  - Harley Davidson Sturgis Service Manuals Compatibility with Devices
  - Harley Davidson Sturgis Service Manuals Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Harley Davidson Sturgis Service Manuals
  - Highlighting and Note-Taking Harley Davidson Sturgis Service Manuals
  - Interactive Elements Harley Davidson Sturgis Service Manuals
- 8. Staying Engaged with Harley Davidson Sturgis Service Manuals
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Harley Davidson Sturgis Service Manuals
- 9. Balancing eBooks and Physical Books Harley Davidson Sturgis Service Manuals
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Harley Davidson Sturgis Service Manuals
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Harley Davidson Sturgis Service Manuals
  - Setting Reading Goals Harley Davidson Sturgis Service Manuals
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Harley Davidson Sturgis Service Manuals

- Fact-Checking eBook Content of Harley Davidson Sturgis Service Manuals
- Distinguishing Credible Sources

### 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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