

Model		V2203-E28	F2803-E28
Number of Cylinders		4	5
Type		Vertical, Water-cooled, 4 cycle diesel engine	
Bore x Stroke		87 x 92.4 mm (3.43 x 3.64 in.)	
Total Displacement		2197 cm ³ (134.07 cu.in.)	2746 cm ³ (167.57 cu.in.)
ISO Net Continuous		29.8 kW / 2800 min ⁻¹ (rpm) (39.9 HP / 2800 min ⁻¹ (rpm))	37.3 kW / 2800 min ⁻¹ (rpm) (50.0 HP / 2800 min ⁻¹ (rpm))
ISO/SAE Net Intermittent		34.3 kW / 2800 min ⁻¹ (rpm) (46.0 HP / 2800 min ⁻¹ (rpm))	42.9 kW / 2800 min ⁻¹ (rpm) (57.5 HP / 2800 min ⁻¹ (rpm))
SAE Gross Intermittent		38.4 kW / 2800 min ⁻¹ (rpm) (48.8 HP / 2800 min ⁻¹ (rpm))	48.2 kW / 2800 min ⁻¹ (rpm) (61.9 HP / 2800 min ⁻¹ (rpm))
Maximum Bare Speed		3000 min ⁻¹ (rpm)	
Minimum Bare Idling Speed		700 to 750 min ⁻¹ (rpm)	
Combustion Chamber		Spherical type (E-TVCS)	
Fuel Injection Pump		Bosch type mini pump	
Governor		All speed mechanical governor	
Direction of Rotation		Counter-clockwise (viewed from flywheel side)	
Injection Nozzle		Bosch throttle type	
Injection Timing		0.314 rad (18 °) before T.D.C.	0.332 rad (19 °) before T.D.C.
Firing Order		1-3-4-2	1-3-5-4-2
Injection Pressure		13.73 MPa (140 kgf/cm ² , 1991 psi)	
Compression Ratio		23 : 1	
Lubricating System		Forced lubrication by trochoid pump	
Oil Pressure Indicating		Electrical type switch	
Lubricating Filter		Full flow paper filter (cartridge type)	
Cooling System		Pressurized radiator, forced circulation with water pump	
Starting System		Electric starting with starter	
Starting Motor		12 V, 1.4 kW	
Starting Support Device		By glow plug in combustion chamber	
Battery		12 V, 80 AH equivalent	
Charging Alternator		12 V, 420 W	
Fuel		Diesel Fuel No.2-D (ASTM D975)	
Lubricating Oil		Class CF lubricating oil as per API classification is recommended. If this class of lubricating oil is not available, preferably use Class CD or CE lubricating oil. For details on recommended lubricating oils, see page G-5, 8.	
Lubricating Oil Capacity	Oil Pan Depth 90 mm (3.54 in.)	7.6 L (2.01 U.S.gals)	—
	Oil Pan Depth 124 mm (4.88 in.)	9.5 L (2.51 U.S.gals)	12.0 L (3.17 U.S.gals)
Weight (Dry)		180 kg (397 lbs)	223 kg (492 lbs)

* The specification described above is of the standard engine of each model.

* Conversion Formula : HP = 0.746 kW, PS = 0.7355 kW

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Daniel F McAuley



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