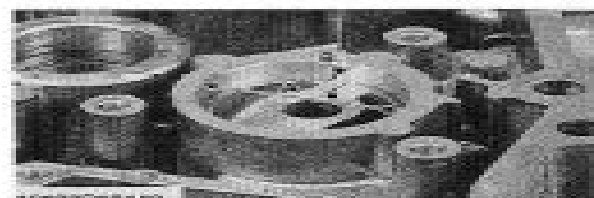


(2) Oil Pump

12130P10430



12130P10440



12130P10450



12130P10460

Pump Shaft O.D.

1. Measure the pump shaft O.D. with an outside micrometer.
2. If the measurement is less than the allowable limit, replace the pump shaft.

Pump shaft O.D.	Allowable limit	10.02 mm 0.4209 in.
-----------------	-----------------	------------------------

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Pump Shaft Bearing I.D.

1. Measure the pump shaft bearing I.D. with a cylinder gauge.
2. If the measurement exceeds the allowable limit, replace the crankcase cover.

Pump shaft bearing I.D. (A)	Allowable limit	11.07 mm 0.4358 in.
--------------------------------	-----------------	------------------------

A : Pump Shaft Bearing I.D.

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Pump Housing I.D. and Depth

1. Measure the pump housing I.D. (A) with an inside micrometer.
2. Measure the pump housing depth (B) with a depth gauge.
3. If the measurement exceeds the allowable limit, replace the crankcase cover.

Pump housing I.D. (A)	Allowable limit	40.00 mm 1.600 in.
-----------------------	-----------------	-----------------------

Pump housing depth (B)	Allowable limit	10.23 mm 0.4028 in.
------------------------	-----------------	------------------------

A : Pump Housing I.D.**B : Pump Housing Depth**

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Rotor Lobe Clearance

1. Measure the clearance between lobes of the inner rotor and the outer rotor with a feeler gauge.
2. If the clearance exceeds the factory specifications, replace the oil pump rotor assembly.

Rotor lobe clearance	Allowable limit	0.35 mm 0.012 in.
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Kubota Tg 1860 Manual

Christian G. Meyer



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