



(7) Drain plug

2. Check point of initial 50 hours

2.1 Changing engine oil

CAUTION

- Make sure that you have stopped the engine before you change the engine oil.

IMPORTANT

- When you use the engine oil of a brand or viscosity different from the previous, drain the remaining oil.
- Do not mix 2 different types of the engine oil.
- The engine oil should have properties of API classification CF.
- Use the proper SAE engine oil according to ambient temperature.
- Upon the engine oil change, be sure to replace the gasket with a new one.

2400-44 (2400-4400) 2400-44 (2400-4400) 2400-44 (2400-4400)	Area: 25 °C (77 °F)	SAE 10W-30 or SAE 100W-40, SAE 30
	-10 °C to 25 °C (14 °F to 77 °F)	SAE 10W-30 or SAE 100W-40, SAE 30
	Below -10 °C (14 °F)	SAE 10W-30 or SAE 100W-40 or SAE 100
2400-104	Area: 25 °C (77 °F)	SAE 10W-30 or SAE 100W-40, SAE 100W-40
	-10 °C to 25 °C (14 °F to 77 °F)	SAE 10W-30 or SAE 100W-40, SAE 100W-40
	Below -10 °C (14 °F)	SAE 10W-30 or SAE 100W-40

- Start and warm-up the engine for approximately 5 minutes.
- Put an oil pan below the engine.
- Remove the drain plug (7) at the bottom of the engine, and drain the engine oil completely.



(7) Drain plug (8) Topset

- Tighten the drain plug (7) to the specified torque.

NOTE

- Make sure the drain plug (7) is tightened.

Tightening torque	Drain plug with rubber gasket	40N·m 4.0	40.0 to 47.0 N·m 4.0 to 4.7 kgf·m 29.4 to 33.7 lbf·ft
	Drain plug with rubber coated gasket	40N·m 4.0	40.0 to 47.0 N·m 4.0 to 4.7 kgf·m 29.4 to 33.7 lbf·ft
	Drain plug (Direct-Tube)	40N·m 4.0	40.0 to 47.0 N·m 4.0 to 4.7 kgf·m 29.4 to 33.7 lbf·ft

- Fill new engine oil until the upper line on the dipstick (2).

Model	Engine oil capacity	
	Oil pan depth	
	100 mm (3.94 in.)	100 mm (3.94 in.)
2400-44 (2400-4400)	5.7 L 4.98 to 5.6 gal 5.65 imp gal	5.8 L 4.98 to 5.6 gal 5.65 imp gal
2400-44	5.7 L 4.98 to 5.6 gal 5.65 imp gal	5.8 L 4.98 to 5.6 gal 5.65 imp gal
2400-44	—	5.8 L 4.98 to 5.6 gal 5.65 imp gal
2400-44	5.7 L 4.98 to 5.6 gal 5.65 imp gal	—
2400-44 (2400-4400)	5.7 L 4.98 to 5.6 gal 5.65 imp gal	—

100 mm (3.94 in.) oil pan depth of 2400-44, 2400-4400 and 2400-44 options

2.2 Replacing oil filter cartridge

CAUTION

- Make sure that you stop the engine before you replace the oil filter cartridge.

IMPORTANT

- To prevent serious damage to the engine, replacement element must be highly efficient. Use only a Kubota genuine filter or its equivalent.

Tools required

- Filter wrench

- Remove the oil filter cartridge (1) with the filter wrench.



(1) Oil filter cartridge (2) One-use maintenance type

- Apply a thin layer of oil on the new cartridge gasket.
- Install the new cartridge by hand.

NOTE

- Do not tighten too much because it can cause deformation of the rubber gasket.

- Make sure that the engine oil does not flow through the seal and read the oil level on the dipstick.
- Fill the engine oil until the specified level.

NOTE

- After you replace the cartridge, the engine oil capacity decreases by a small level.

3. Check point of every 50 hours

3.1 Checking fuel hoses and clamp bands

CAUTION

- Check or replace the fuel pipes (2) after stopping the engine. Broken fuel hoses can cause fires.

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**Ford Motor Company of Australia.
Parts and Service Office**



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Workshop Manual, Kubota Diesel Engines ,198? *Engine Service Manual* O and R Engines, Incorporated,1969
Aerojet Engine Service Manual Aerojet-General Corporation,195? **Small Engines Service Manual** ,1969
Workshop Manual, B.M.C. ,1954* **Toyota K Series Engine Repair Manual Includes 2K, 3K-B, 3K-C, 3K-H,4K-J.**
Toyota Motor Sales Co. Ltd,1978 **K-engine Repair Manual** Toyota Jidōsha Hanbai Kabushiki Kaisha. Export-Technical
Department,1969 **Toyota B Series Engine Repair Manual** ,1980 *Toyota B and 2B Engine Repair Manual* ,1975
Toyota K Series Engine Repair Manual Toyota Jidōsha Hanbai Kabushiki Kaisha. Export-Technical Department,1978
Troubleshooting and Repair Manual ,1985 F Engine Repair Manual Toyota Jidōsha Hanbai Kabushiki Kaisha,1970
K-engine Repair Manual Toyota Jidōsha Hanbai Kabushiki Kaisha,1968 *Engine Service Manual* Jacobsen
Manufacturing Company. Product Training Center,1971* Industrial Engine Service Manual for 2700 Range Engines Ford
Motor Company of Australia. Parts and Service Office,197? **3K, 2K & K Engine Repair Manual** ,1971 **Isuzu**
Workshop Manual ,1981 **Industrial Engine Service Manual for 2700 Range Engines** ,1971 Mazda Bongo
Friendee Service Manual JPNZ (Firm),2006 2R - Engine Repair Manual (1500 Corona). ,1967

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