MAINTENANCE SPECIFICATIONS ENGINE

Item	Standard	Limit
Cylinder head: Warp limit		0.03 mm
Cylinder: Bore size Out of round limit	70.000-70.005 mm	70.1 mm 0.03 mm
Camehaft: Cam dimensions Intake "A" "B" "C" Exhaust "A" "B" "C" Camehaft runout limit	36.545-36.645 mm 30.021-30.121 mm 6.524 mm 36.547-36.647 mm 30.067-30.167 mm 6.48 mm	36.54 mm 29.92 mm 36.45 mm 29.97 mm
Cam chain Cam chain type/No. of links	DID SC-A-0404A SDH/10)-i
Rocker arm/rocker armshaft: Rocker arm inside diameter Rocker shaft outside diameter Rocker arm-to-rocker armsha clearance		12.03 mm 11.995 mm
Valve, Valve seat, Valvo guide Valve clearance (cold) Valve dimensions	IN 0.08-0.12 mm EX 0.16-0.20 mm	
"A" head diameter	o Width 33.9-34.1 mm 28.4-28.6 mm	<u></u>
"B" face width	EX 3.394-3.960 mm EX 3.394-3.960 mm	***
"C" seat width	IN 0.9-1.1 mm	
"D" margin thickness	IN 0.8-1.2 mm EX 0.8-1.2 mm	
Stem outside diameter Guide inside diameter	EX 5.960-5.975 mm 6.000-6.012 mm	5.94 mm 5.92 mm 6.05 mm
	6.000-6.012 mm	

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