

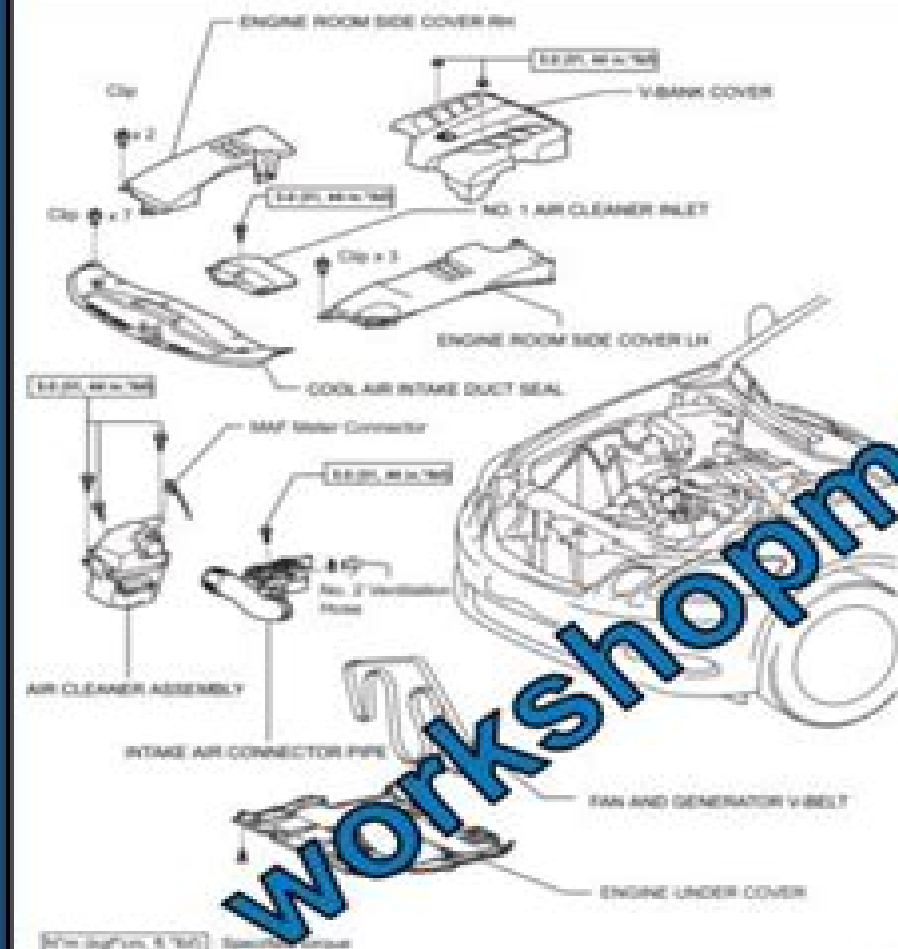
Lexus GS 430 Workshop Manual

EM-30

SUZ-PE ENGINE MECHANICAL - CYLINDER HEAD

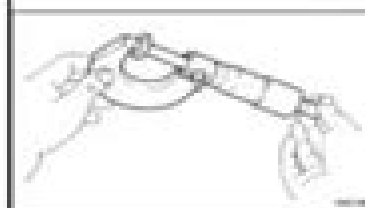
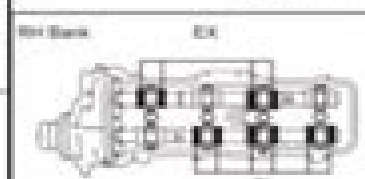
CYLINDER HEAD

COMPONENTS



EM-4

SUZ-PE ENGINE MECHANICAL - VALVE CLEARANCE



- (b) Turn the crankshaft mark.
- (c) Check only the val. Measure the valve Valve clearance (l)

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Item	Specified Condition
Intake	0.10 to 0.20 mm (0.004 to 0.008 in.)
Exhaust	0.20 to 0.30 mm (0.008 to 0.012 in.)

6. REMOVE THE CAMSHAFT (see page EM-40).
7. REMOVE NO. 3 CAMSHAFT SUB-ASSEMBLY. Remove the camshaft (see page EM-40).

5. ADJUST VALVE CLEARANCE

- (a) Using a powerful magnet, remove the valve lifter and adjusting shim.
NOTICE:
 - Since shims might drop inside the cylinder head, the operation should be performed slowly.
 - Shims should be classified by the installation.

- (b) Determine the replacement adjusting shim size according to these formulas and charts.
 - (1) Using a micrometer, measure the thickness of the removed shim.
 - (2) Calculate the thickness of a new shim so that valve clearance is within the specified value.
 $T = \text{Thickness of removed shim}$
 $A = \text{Measured valve clearance}$
 Valve clearance

Item	Required Thickness
Intake	$T + (A - 0.20 \text{ mm } (0.008 \text{ in.}))$
Exhaust	$T + (A - 0.30 \text{ mm } (0.012 \text{ in.}))$

- (c) Select a new shim with a thickness as close as possible to the calculated value.
NOTE:
Shims are available in 41 increments of 0.020 mm (0.0008 in.), from 2.00 mm (0.0787 in.) to 2.80 mm (0.1102 in.).
- (d) Install a new adjusting shim to the spring retainer.

Gs430 Service Manual

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Gs430 Service Manual:

Reviewing **Gs430 Service Manual**: Unlocking the Spellbinding Force of Linguistics

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