Installation

- See Figure B-9. Place horizontal tube (3) in position. Connect hoses (1).
- Install retainers (4).
- Install clamps (2).
- Fill and bleed coolant system. See 1.7 COOLANT, Drain and Fill Cooling System.

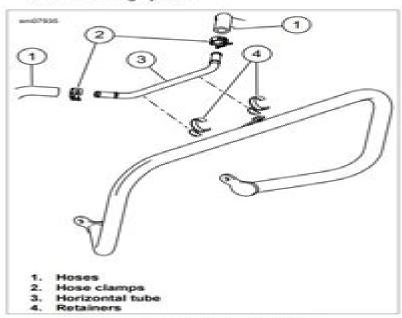


Figure B-9. Coolant Horizontal Line

RADIATOR

PART NUMBER	TOOL NAME	
HD-41137	HOSE CLAMP PLIERS	

Removal

- Remove main fuse.
- Remove fan. See B.5 COOLING SYSTEM REPAIR, Cooling Fan.
- Drain coolant. See 1.7 COOLANT, Drain and Fill Cooling System.
- See Figure B-10. Remove clamps (1). See B.5 COOLING SYSTEM REPAIR, Crimp Clamps.
- Disconnect upper and lower hoses from radiator. Remove radiator.
- Right side; Remove clamp (3). Remove filler assembly (2).

If necessary, remove gasket (4).

Installation

- See Figure B-10. If removed, install new gasket (4). Carefully align to bosses and place gap (5) at bottom center.
- Right side: Install filler assembly (2) using new clamp (3).
- Connect hoses to radiator using new clamps (1).
- Tighten crimp clamps using HOSE CLAMP PLIERS (Part No. HD-41137).
- Install fan and assemble lower fairing. See B.5 COOLING SYSTEM REPAIR, Cooling Fan.
- Install main fuse.
- Fill and bleed coolant system. See 1.7 COOLANT, Drain and Fill Cooling System.

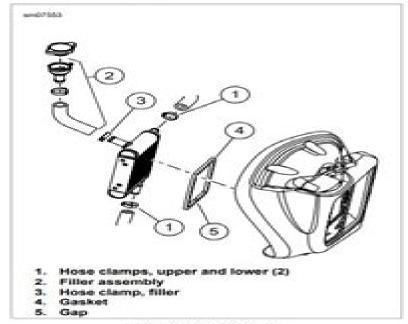


Figure B-10, Radiator

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Harley-Davidson Motor Company

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