

SERIAL NUMBERS

Serial numbers are stamped on various locations on the frame, engine, transmission and cab/rear. Record these numbers in the Quick Reference Data section in the front of the book. Have these numbers available when ordering parts.

The frame serial number (Figure 1) is stamped on the right side of the frame down tube.

The VIN number label (Figure 2) is located just below the frame number on the right side frame down tube.

Engine serial number is stamped on a pad on the left side of the crankcase (Figure 3), as well as the right side of the crankcase (Figure 4).

The transmission serial number (Figure 5) is stamped on a pad on the right side of the transmission case next to the side door.

The cab/rear serial number (Figure 6) is located on the side of the cab/rear body next to the accelerator pump linkage.

Table 1 lists model designations.

FASTENERS

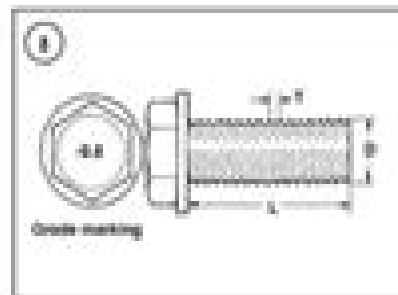
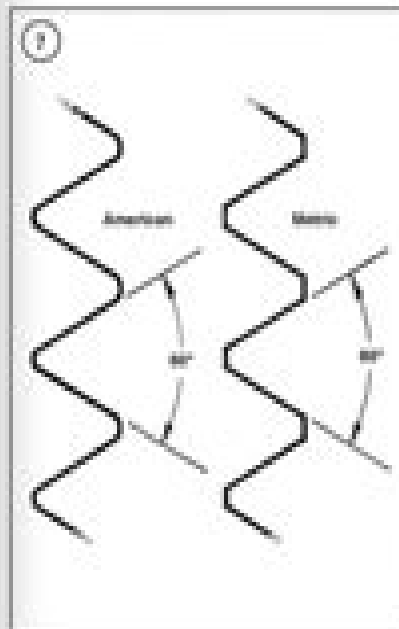
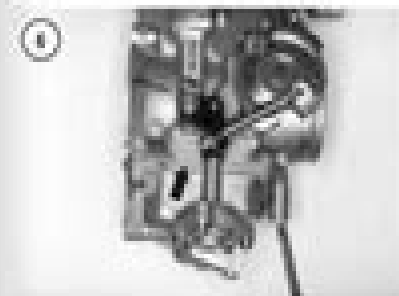
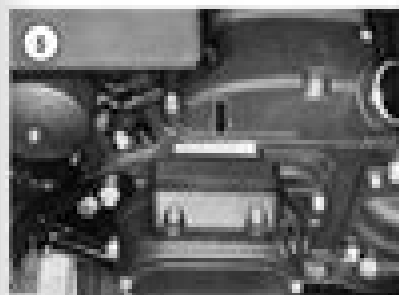
Proper fastener selection and installation is important to ensure that the vehicle operates as designed and can be serviced efficiently. The choice of original equipment fasteners is not arrived at by chance. Make sure that replacement fasteners meet all the same requirements as the originals.

Threaded Fasteners

Threaded fasteners secure most of the components on the vehicle. Most are tightened by turning them clockwise (right hand threads). If the normal rotation of the component being tightened would loosen the fastener, it may have left hand threads. If a left hand threaded fastener is used, it is noted in the text.

Two dimensions are required to match the threads of the fastener: the number of threads in a given distance and the outside diameter of the threads.

Two systems are currently used to specify threaded fastener dimensions: the U.S. Standard system and the metric system (Figure 7). Pay particular attention when working with mismatched fasteners; mismatching thread types can damage threads.



NOTE

To ensure that the fastener threads are not mismatched or cross-threaded, start all fasteners by hand. If a fastener is hard to start or turn, determine the cause before tightening with a wrench.

The length (L, Figure 8), diameter (D) and distance between thread crests (pitch) (P) classify metric screws and bolts. A typical bolt may be identified by the numbers, 6-1.25 x 150. This indicates the bolt has diameter of 6 mm, the distance between thread crests is 1.25 mm and the length is 150 mm. Always measure bolt length as shown in Figure 8 to avoid purchasing replacements of the wrong length.

The numbers located on the top of the fastener (Figure 8) indicate the strength of metric screws and bolts. The higher the number, the stronger the fastener is. Unnumbered fasteners are the weakest.

Many screws, bolts and nuts are combined with nuts to secure particular components. To indicate the size of a nut, manufacturers specify the internal diameter and the thread pitch.

The measurement across two flats on a nut or bolt indicates the wrench size.

WARNING

Do not install fasteners with a strength classification lower than what was originally installed by the manufacturer. Doing so may cause equipment failure and/or damage.

Torque Specifications

The materials used in the manufacture of the vehicle may be subjected to uneven stresses if the fasteners

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Each Clymer manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine This manual covers the Harley Davidson XL Sportster built from 2014 to 2017 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box Specific models covered include XL883L SuperLow 2014 2017 XL883N Iron 883 2014 2017 XL883R Roadster 2014 2015 XL1200C 1200 Custom 2014 2017 XL1200CA Custom Limited A 2014 2016 XL1200CB 1200 Custom Limited B 2014 2017 XL1200CP 1200 Custom factory custom 2014 2016 XL1200CX Roadster 2016 2017 XL1200T SuperLow 2014 2017 XL1200V Seventy Two 2014 2016 and XL1200X Forty Eight 2014 2017 **Master Service Manual** Harley-Davidson Motor Company,1986 *Harley-Davidson Panhead Service Manual* ,1970 *Harley-Davidson Twin Cam 88 and 96 Service and Repair Manual* Max Haynes,Alan Ahlstrand,2009 Haynes manuals are written specifically for the do it yourselfer yet are complete enough to be used by professional mechanics Since 1960 Haynes has produced manuals written from hands on experience based on a vehicle teardown with hundreds of photos and illustrations making Haynes the world leader in automotive repair information Standards of Practice Covering the Training of Motorcycle Repairmen and Drivers and the Maintenance of Motorcycles in Military Service Harley-Davidson Motor Company,1918

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