

Mahindra Alfa BS4 2017-2020 Workshop Manual

2.6.1.1.5 Tappets and Push Rods



1. Cylinder Head
2. Guides
3. Seals
4. Springs
5. Valve Spring Retainer
6. Stem Oil Seal
7. Valves
8. Cam Follower Lever
9. Push Rods
10. Rocker Arm
11. Rocker Follower
12. Pin Cam

Replace cam if it is badly worn, scored or damaged by seizure.

Roller and pin assembly clearance should not exceed 0.10 mm.

Check that rollers are free and that shaft-roller clearance is not greater than 0.2 mm. Inlet and exhaust cam follower are interchangeable.

11. Turn the crankshaft to reach the piston to T.D.C. position. Remove cylinder liner with piston assembly. Push cam rod and piston assembly out of the cylinder liner.

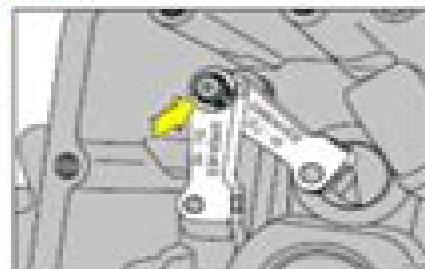
12. Remove gudgeon pin circlips with the help of internal circlip plier and separate the cam rod from piston by tapping out the gudgeon pin from the piston.

13. Remove piston rings from the piston with the help of piston ring expander.

14. Unscrew and take out fuel pump with roller tappet, FIP and stems from crankcase.

15. Remove roller tappet guiding bolt. Unscrew and screw on fuel pump with roller tappet, FIP and stems from crankcase.

16. Remove the circlips with the help of internal plier and take out the cam follower lever.



17. Remove the governor gear assembly, spring excess fuel and governor spring assembly by removing star circlips.

18. Loosen the screw securing fuel delivery control lever.

19. Take out the fuel pump control lever.

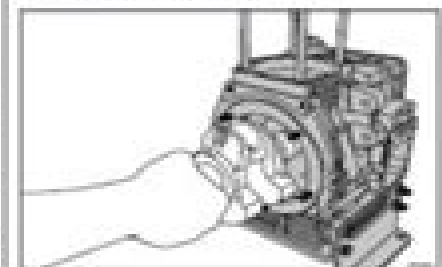
20. Remove the governor support assembly by unlocking screws.

21. Using the flywheel lockwrench, remove the flywheel from the crankshaft.



22. Remove stator coil from crankshaft support by unscrewing the screws.

23. Remove the crankshaft support by unlocking screws. Take out the crankshaft along with thrust washer.



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Advances in Engineering Design Anamika Prasad, Shakti S. Gupta, R. K. Tyagi, 2019-04-27 This book presents select proceedings of the International Conference on Future Learning Aspects of Mechanical Engineering FLAME 2018 The book covers mechanical design areas such as computational mechanics finite element modeling computer aided designing tribology fracture mechanics and vibration The book brings together different aspects of engineering design and will be useful for researchers and professionals working in this field *Autocar & Motor*, 1992 **Alfa Romeo Shop Manual** Alfa Romeo (Firm : Milan, Italy), 1973 **Alfa Romeo Shop Manual, Engine, Clutch, Gearbox** Alfa Romeo (Firm : Milan, Italy), 1964 **How To Rebuild and Modify Your Manual Transmission** Robert Bowen, This resource explains how to rebuild and modify transmissions from both rear and front wheel drive cars It explains the principles behind the workings of all manual transmissions and helps readers understand what they need to do and know to rebuild their own transmissions Includes how to determine what parts to replace how and why to replace certain seals spacers springs forks and other parts and where to find and how to measure the specifications for each particular transmission [Gearbox Overhaul Manual](#) Ian Barnes, 1998 **Manual Transmission**, 2007 **Workshop Manual, Alfetta, Clutch, Gearbox, Differential**, 1978

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Workshop Manual, Alfetta, Transmission, Suspension, Vehicle Height and Geometry, Steering Gear, Brakes ,1980 *Motor Automatic Transmission Manual* Motor (N.Y.),1975 Motor Automatic Transmission Manual ,1979 **Foulis' Overhaul Manual - AP Automatic Transmission** John Organ,1972 **Gearshift Simulation in Manual Gearbox** ,1999 **Manual Gearbox Design: A Practical Guide for Engineers** Pasquale De Marco,2025-08-10

Manual gearboxes are a vital part of many machines from cars and trucks to motorcycles and construction equipment They allow us to change the speed and torque of a rotating shaft which is essential for a wide variety of applications In this book we will cover the basics of manual gearbox design from the different types of gearboxes to the materials used in their construction We will also discuss the different types of gearbox tests and how to interpret the results Finally we will provide some tips on how to troubleshoot and repair gearbox problems Whether you are a student an engineer or a mechanic this book will provide you with the information you need to understand and work with manual gearboxes This book is divided into 10 chapters The first chapter provides an overview of manual gearboxes including their history benefits and challenges The second chapter covers the basics of manual gearbox design including the different types of gearboxes and their components The third chapter discusses gearbox design calculations including the mathematics of gearbox design and how to calculate the gear ratios torque and power requirements The fourth chapter covers gearbox manufacturing including the different methods of gearbox manufacturing the materials used and the quality control processes The fifth chapter covers gearbox testing including the different types of gearbox tests the purpose of each type of test and how to conduct and interpret gearbox tests The sixth chapter covers gearbox maintenance including the importance of gearbox maintenance the different types of gearbox maintenance and how to perform gearbox maintenance and troubleshoot gearbox problems The seventh chapter covers gearbox applications including the different applications of gearboxes the challenges of using gearboxes in different applications and how to select the right gearbox for a specific application The eighth chapter covers gearbox troubleshooting including the different types of gearbox problems the causes of gearbox problems and how to troubleshoot and repair gearbox problems The ninth chapter covers gearbox design trends including the latest trends in gearbox design the benefits of using new gearbox technologies and the challenges of using new gearbox technologies The tenth chapter covers gearbox resources including where to find information about gearboxes where to find gearbox suppliers and manufacturers and where to find gearbox repair services and training We hope that you find this book helpful and informative If you like this book write a review

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