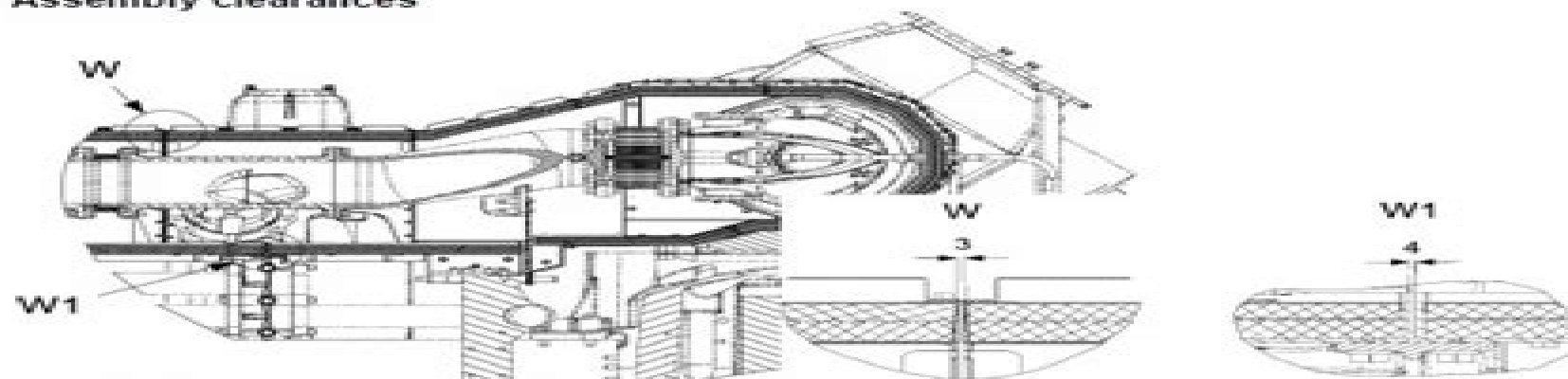


Assembly sequence for 6 M 43 C and 7 M 43 C, driving end

Assembly clearances



Assembly sequence for the cylinder units

Preassemble bracket (28) to the contact surface of the cooling water tube.



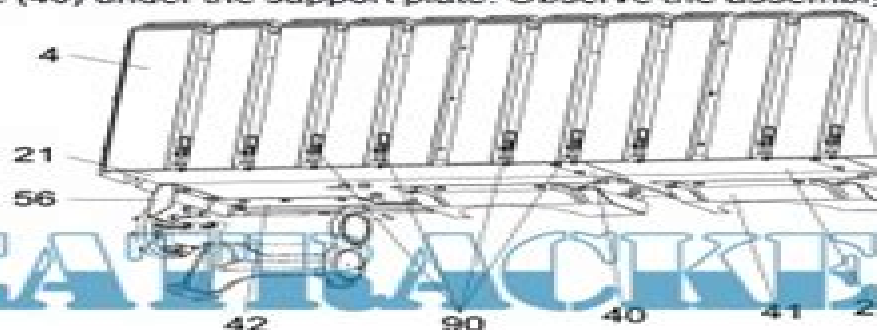
Assemble support plate (22) to the contact surface of the cooling water tube.

Assemble support plates (20) to the contact surface of the cooling water tube.

Assemble support plate (21) to the contact surface of the cooling water tube.

Push sealing plate (43) under the support plate towards the cooling collar and assemble it.
Push sealing plates (41) under the support plate towards the cooling collar and assemble them.

Assemble sealing plate (40) under the support plate. Observe the assembly clearance, see above.



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M Woodhall



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Food Operations Reference Manual United States. Navy Department. Bureau of Supplies and Accounts, 1964
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