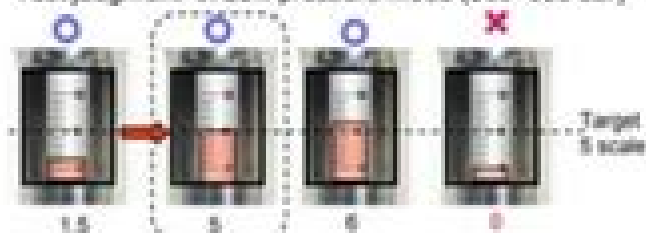


Test judgment of Low pressure mode (300~350 bar)



Test judgment of high pressure mode (800~1000 bar)



Test and Judgment :

Low Mode (300~350bar) , the result of test and high pressure mode (800~1000 bar)

Test and Judgment

At the engine on , if 2nd injector reached target quantity out of 4 injectors, stop the engine. If the injector is a brand new injector or a standard injector, it should be a standard.

Target injection scale : Low mode = 5 scales High mode = 8 scales

Judgment and service limitation

Low pressure test : above 1.5 scales is normal condition (In case of standard injector is on 5 scales)

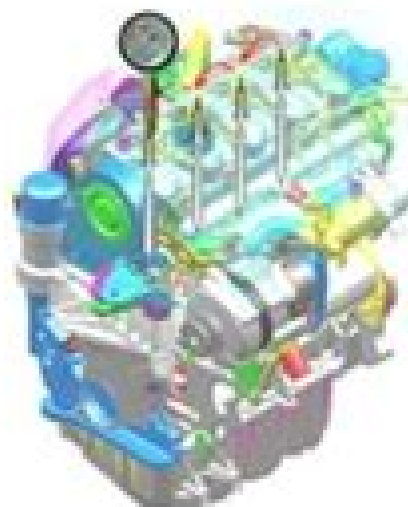
Low pressure test : above 4 scales is normal condition (In case of standard injector is on 8 scales)

Warning :

- The injected-fuel-quantity is very important, because a injector has a good condition as closed to injected-fuel-quantity of standard injector.
- It can be possible to estimate life time of the injector with the injected-fuel-quantity. It doesn't matter with service limitation . Strong standard measurement is good to judgment, but it will be increased cost. Recommending to consider the vehicle's condition and model year.
- If injected-fuel-quantity is over 30% compare with the normal condition and new injector, is a faulty injector. (Over injected-fuel-quantity)

Cylinder Pressure Test Method

- 1) Need to use dummy injector to prevent oil leaking at the compression and pressure test.
- 2) Before attach the dummy, need to check injector combined space.
- 3) Standard pressure is 30 kg/cm² (Possible to have a difference, according to the performance of Diesel Vehicle or old vehicle)



Piezo Injector Adapter



Kia V6 3500 Engine Manual

Peipei Pang



Kia V6 3500 Engine Manual:

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