

Handbook of Material & Capacity Requirements Planning

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Handbook Of Material And Capacity Requirements Planning

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Handbook Of Material And Capacity Requirements Planning:

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processes and outputs in a wide variety of operational contexts throughout the supply chain Now there s an authoritative and comprehensive guide to best practice manufacturing and service operations in any organization Co authored by a leading expert alongside the Council of Supply Chain Management Professionals CSCMP this reference details the planning organizing controlling directing motivating and coordinating functions used to produce goods or services It covers long term strategic decisions such as facility location mid term tactical decisions such as setting levels of inventory and labor and short term operational decisions such as job assignments Coverage includes Basic manufacturing and service operations concepts purposes terminology roles and goals types of manufacturing and services planning processes inventory and labor requirements process control productivity levels and budget control Key elements processes and interactions including facility material and labor requirements planning scheduling and continuous process and quality improvement processes including TQM ISO Six Sigma SPC Theory of Constraints FMEA and 5S Principles strategies for establishing efficient effective and sustainable operations Manufacturing and services planning and strategies encompassing facility ownership and location production processes layout lead capacity technology personnel measurement compensation sustainability and more The key roles and value of technology including MRP II systems service systems ERP systems and capabilities for supporting manufacturing and service planning execution and cost management Requirements and challenges of global manufacturing and service operations including manufacturing and outsourcing in Low Cost Countries LCCs logistical difficulties labor challenges financial implications decision processes contract performance risk management and regulation Best practices for assessing performance using standard metrics and frameworks including KPIs tradeoff analysis scorecarding dashboards and exception management

The Practitioner's Guide to POLCA Rajan Suri, 2018-04-09 POLCA Paired cell Overlapping Loops of Cards with Authorization is a card based visual control system that manages the flow of jobs through the shop floor at each operation it controls which job should be worked on next to meet delivery targets POLCA ensures that upstream operations use their capacity effectively by working on jobs that are needed downstream while at the same time preventing excessive work in process WIP build ups when bottlenecks appear unexpectedly POLCA is particularly suited to companies manufacturing high mix low volume and customized products Such companies struggle with long lead times late deliveries and daily expediting to meet delivery dates ERP systems are not designed to deal with this highly variable environment and add on software such as Finite Capacity Scheduling systems can require complex installation Also the Kanban system does not work well with low volume or custom production POLCA has delivered impressive results in such environments It does not require any complex software implementation it can be used without an ERP system or it can seamlessly complement an existing ERP system This book Provides a step by step roadmap on how to implement POLCA invaluable for both companies that wish to implement POLCA as well as consultants and academics advising such companies Explains the concepts in practical and easy to understand terms by showing detailed shop floor examples Includes more than

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Logistics Management Paul Schönsleben, 2022-09-24 This well established handbook presents integral logistics management as the management of the flow of goods data and control along the comprehensive life cycle of products and services in both classical and service industries It offers a well founded overview for managers practitioners and advanced users For the 6th edition the content has been tightened and the following topics have been extended the design of integrated offers of intangibles and tangibles goods in industrial product service systems the integrated design of product distribution retail service and transportation networks for global location planning new examples of frameworks standards and indices to practically demonstrate the social and environmental performance in sustainable in supply chains Other new sections deal with the benefit of different types of cooperation between the R D and engineering departments in companies with an engineer to order ETO production environment the suitability of scenario planning for long term demand forecasting if influence factors of the surrounding systems play a role in an unknown manner Furthermore each section now contains at the beginning its intended learning outcomes ILO The material covers most of the key terms in the five APICS CPIM Certified in Production and Inventory modules as well as in the ASCM APICS CSCP Certified Supply Chain Professional program

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