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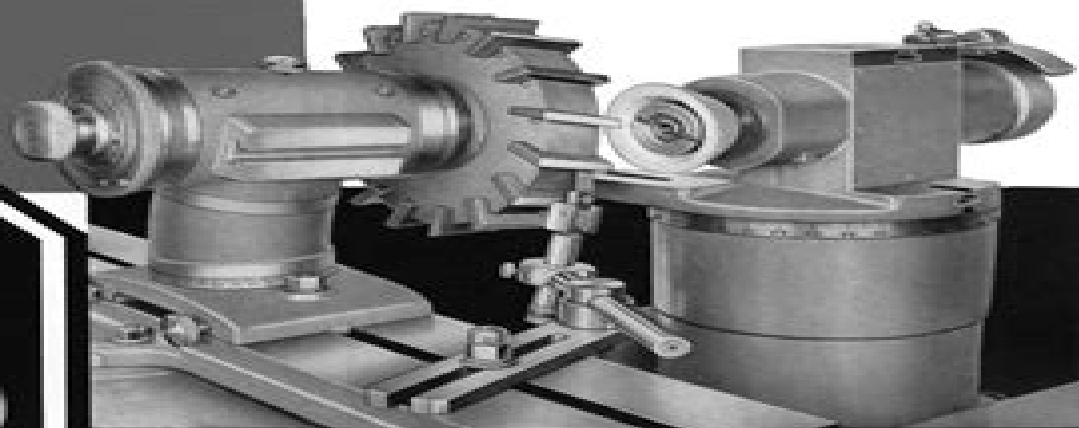
For Grinding of Large Cutter Heads

The attachment consists of the following parts:

1. Base-plate.
2. Angle piece.
3. Milling arbor with taper 64/76:1:1:3.33 (Morse 4) USL 321.
4. Screw and washer.



E This illustration gives a clear view of the mounting of the headstock on the baseplate E 1. The inserted angle piece is graduated at top and bottom. The upper graduation corresponds to the angular movements in the vertical plane (0°-15°), and the lower graduation corresponds to any angles in the horizontal plane.



E

Cutter heads with a tapering hole of $2\frac{1}{2}"/3" \text{ } \varnothing$ (64/76 mm $\varnothing$) are set up on the grinding arbor E 3, taper of which fits the nose of a milling spindle Morse 4. In its other end the arbor is provided with ASA taper No. 50 fitting the universal headstock N 1. The arbor is fixed by the draw-in bolt N 8. For cutter heads adapted for other spindle noses — i. inst. for flange setting-up, special grinding arbors may be supplied at extra cost.



E

The cutter teeth being ground externally by a cup wheel. The fixed guide rest is mounted on the grinding head. Maximum diameter of the cutter head about $15\frac{3}{4}"$ (400 mm.).

Manuals Machine Tools

D Kirk



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Solutions Manual for Fundamentals of Machining and Machine Tools Andrew Knight, Boothroyd Knigh, Boothroyd, 2002-07
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