

**MERCURY**

# **MERCURY**

## ***Service Manual***



**20 Jet/20/25 HP  
25 Marathon/25 Seapro**

**Starting Model Year 1994 and Newer  
With Serial Numbers:**

**United States 06044027 and Above • Belgium 09807909 and Above**

**20 Jet/20/25 HP  
25 Marathon/25 Seapro**

**Starting Model Year 1994  
90-629630-003 NOVEMBER 2002**

# Mariner 25hp 4 Stroke Manual

**Léo Pomar**



## **Mariner 25hp 4 Stroke Manual:**

**Mercury/Mariner 4-Stroke OB 95-00** Penton Staff,2000-05-24 4 HP 5 HP 9 9 HP 15 HP 25 HP 30 HP 40 HP 50 HP 75 HP 90 HP *Field & Stream* ,1977-12 FIELD STREAM America s largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations **Skipper's Outboard Motor Guide** Hans Donat,2011-03-15 In the same handy splash proof format as the highly successful Skipper s Cockpit Guide and Skipper s Onboard Emergency Guide this Skipper s Outboard Motor Guide is a convenient lie flat water and oil proof reference to all types of outboard engine There is advice on how the engine works how each part interacts dos and don ts fault finding and troubleshooting tests all illustrated with detailed exploded diagrams to show how to fix problems There is advice on Oil systems Cooling Gears Plugs and points Circuits Electrics All in all the Skipper s Outboard Motor Guide will be a godsend to anyone with an outboard motor on their boat or tender **Ship & Boat International** ,1994 Outboard Engines Edwin R. Sherman,1997 Outboard Engines fills the gap between owner s manuals that don t even tell you how to change a spark plug and professional shop manuals that detail how to do a complete rebuild It covers basic principles and techniques for a wide variety of outboards four stroke as well as two stroke with the emphasis on maintenance and advanced troubleshooting Ed Sherman s clear explanations and diagrams take you step by step through the basics and beyond helping you track down even the most elusive problems a modern outboard can throw in your way his methodical approach can save you a world of frustration and peril as well as time and a half weekend mechanics charges **Mercury/Mariner Outboard Shop Manual** Editors of Haynes Manuals,2015-01-15 Mercury Mariner 2 5 60 HP Two Stroke Outboard Service and Repair Manuals 1998 2006 B725This manual covers seventeen Mercury Mariner 2 stroke outboard motors ranging from 2 5 HP to 60 HP Clymer Marine and PWC manuals are the 1 source for DIY maintenance troubleshooting and repair With step by step procedures combined with detailed photography and extensive use of exploded parts views Clymer manuals are a must have tool for the do it yourselfer Models Covered Mercury Mariner 2 5 HP 1998 2006 Mercury Mariner 3 3 HP 1998 2006 Mercury Mariner 4 HP 1998 2006 Mercury Mariner 5 HP 1998 2006 Mercury Mariner 6 HP 1998 2006 Mercury Mariner 8 HP 1998 2006 Mercury Mariner 9 9 HP 1998 2006 Mercury Mariner 15 HP 1998 2006 Mercury Mariner 20 HP 1998 2006 Mercury Mariner 25 HP 1998 2006 Mercury Mariner 30 HP 1998 2006 Mercury Mariner 40 HP 1998 2006 Mercury Mariner 50 HP 1998 2006 Mercury Mariner 60 HP 1998 2006 Mercury Mariner 20 Jet 1998 2006 Mercury Mariner 30 Jet 1998 2006 Mercury Mariner 45 Jet 1998 2006 **Boating** ,1978-07 Mechanix Illustrated ,1979 **Diver** ,1991 Lakeland Boating ,1982 *Mercury/Mariner 4-Stroke OB 95-00* Penton Staff,2000-05-24 4 HP 5 HP 9 9 HP 15 HP 25 HP 30 HP 40 HP 50 HP 75 HP 90 HP **Mercury/Mariner Outboard Shop Manual** Penton Staff,2016-07-15 Mercury Mariner 4 HP 1995 2006 Mercury Mariner 5 HP 1995 2006 Mercury Mariner 6 HP 1995 2006 Mercury Mariner 9 9 HP 1995 2006 Mercury Mariner 15 HP

1995 2006 Mercury Mariner 25 HP 1995 2006 Mercury Mariner 30 HP 1995 2006 Mercury Mariner 40 HP 1995 2006 Mercury Mariner 50 HP 1995 2006 Mercury Mariner 75 HP 1995 2006 Mercury Mariner 90 HP 1995 2006 Does not cover 60 HP models TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS

*California Angler*, 1992      **Mercury/Mariner Outboard Shop Manual** Editors of Haynes Manuals, 2015-01-15 Mercury Mariner 2 5 60 HP Two Stroke Outboard Service and Repair Manuals 1998 2006 B725 This manual covers seventeen Mercury Mariner 2 stroke outboard motors ranging from 2 5 HP to 60 HP Clymer Marine and PWC manuals are the 1 source for DIY maintenance troubleshooting and repair With step by step procedures combined with detailed photography and extensive use of exploded parts views Clymer manuals are a must have tool for the do it yourselfer Models Covered Mercury Mariner 2 5 HP 1998 2006 Mercury Mariner 3 3 HP 1998 2006 Mercury Mariner 4 HP 1998 2006 Mercury Mariner 5 HP 1998 2006 Mercury Mariner 6 HP 1998 2006 Mercury Mariner 8 HP 1998 2006 Mercury Mariner 9 9 HP 1998 2006 Mercury Mariner 15 HP 1998 2006 Mercury Mariner 20 HP 1998 2006 Mercury Mariner 25 HP 1998 2006 Mercury Mariner 30 HP 1998 2006 Mercury Mariner 40 HP 1998 2006 Mercury Mariner 50 HP 1998 2006 Mercury Mariner 60 HP 1998 2006 Mercury Mariner 20 Jet 1998 2006 Mercury Mariner 30 Jet 1998 2006 Mercury Mariner 45 Jet 1998 2006      **Mercury/Mariner 75-250 HP Two-Stroke 1998-2009** Editors of Clymer Manuals, 2015-12-01 Mercury Mariner 65 Jet 1998 2009 Mercury Mariner 75 HP 1998 2009 Mercury Mariner 80 Jet 1998 2009 Mercury Mariner 90 Jet 1998 2009 Mercury Mariner 100 HP 1998 2009 Mercury Mariner 105 Jet 1998 2009 Mercury Mariner 115 HP 4 Cyl 1998 2009 Mercury Mariner 115 HP Optimax V 6 1998 2009 Mercury Mariner 125 HP 1998 2009 Mercury Mariner 135 HP 1998 2009 Mercury Mariner 135 HP Optimax 1998 2009 Mercury Mariner 140 Jet 1998 2009 Mercury Mariner 150 HP Carburetor Equipped 1998 2009 Mercury Mariner 150 HP EFI 1998 2009 Mercury Mariner 150 XR6 1998 2009 Mercury Mariner 150 HP Optimax 1998 2009 Mercury Mariner 150 Mag III 1998 2009 Mercury Mariner 175 HP Carburetor Equipped 1998 2009 Mercury Mariner 175 HP EFI 1998 2009 Mercury Mariner 175 HP Optimax 1998 2009 Mercury Mariner 200 HP Carburetor Equipped 1998 2009 Mercury Mariner 200 HP EFI 1998 2009 Mercury Mariner 200 HP Optimax 1998 2009 Mercury Mariner 225 HP Carburetor Equipped 1998 2009 Mercury Mariner 225 HP EFI 1998 2009 Mercury Mariner 225 HP Optimax 1998 2009 Mercury Mariner 250 HP EFI 1998 2009 TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS      **Mariner**

**Outboards** ,1975      Mercury/Mariner Outboard Shop Manual 2.5-60 HP Two-Stroke, 1998-2006 ,2014

*Mercury/Mariner Outboard* Joan Coles, Clarence W. Coles, 1994      Seloc Yamaha, Mercury & Mariner Outboards Kevin M. G. Maher, 2005 Covers all Yamaha Mercury and Mariner 2 5 225 HP 1 4 cylinder and V6 4 stroke models Includes Jet Drives Cover      *Mercury and Mercury/Mariner Outboards Service Manual* Brunswick Corporation. Mercury Marine, 198?

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