

1. Holding Check Valve

The holding check valve is built in between the port P and the passage P or the by-path passage of the valve section as occasion demands, and mainly consists of the plunger and spring. The holding check valve prevents counterflow from the port A or B to the passage P. And it is indispensable for the parallel circuit. (Refer to Fig. 11)

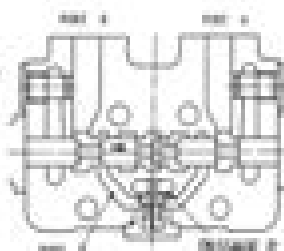


Fig. 11

If the parallel circuit has not the holding check valve, in the event the spool stroke is in the half position, the pressure oil in the port B is led to the port P and tank port. When the pressure in the port B is higher than the pressure in the port P, the pressure oil counterflows from the port B through the port P to the tank port. (Refer to Fig. 12)

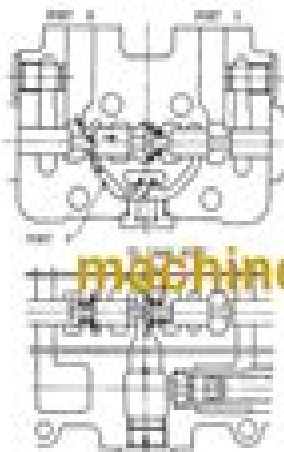


Fig. 12

2. Anti-void valve

For swing

The anti-void valve is built in the valve section as occasion demands, and mainly consists of the plunger, spring and body. The plunger is usually pressed against the seat by the force of the spring as shown. And the oil pressure in the chamber C is the same as that of the port B.

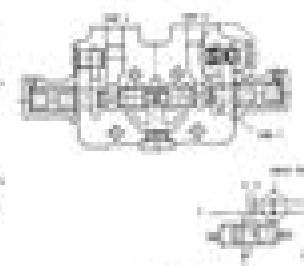


Fig. 13

When the spool, in operation, is shifted to the right position, the oil pressure in the port B becomes lower than the oil pressure in the port T by the inertia of the actuator. And the plunger is opened by the difference force $\Delta F = (P_T - P_B) \times A - \text{spring force} > 0$. Oil enters into the port B from the port T. That is, this valve works to prevent cavitation being generated in the port B.

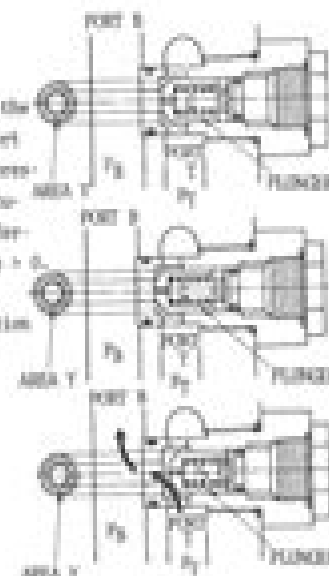


Fig. 14

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surface symbol symbol indicating a surface where removal processes are prohibited symbol indicating a surface that requires a removal process examples of indicating the ra upper limit a b c example of indicating grain direction examples of indicating ra upper limit and lower limit a b examples of indicating the machining method

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