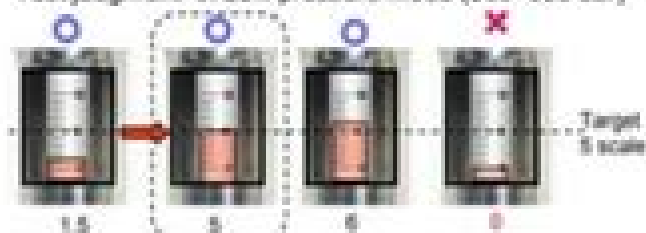


Test judgment of Low pressure mode (300~350 bar)



Test judgment of high pressure mode (800~1000 bar)



Test and Judgment :

Low Mode (300~350bar) , the result of test and high pressure mode (800~1000 bar)

Test and Judgment

At the engine on , if 2nd injector reached target quantity out of 4 injectors, stop the engine. If the injector is a brand new injector or a standard injector, it should be a standard.

Target injection scale : Low mode = 5 scales High mode = 8 scales

Judgment and service limitation

Low pressure test : above 1.5 scales is normal condition (in case of standard injector is on 5 scales)

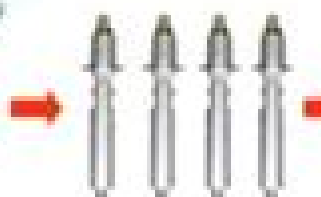
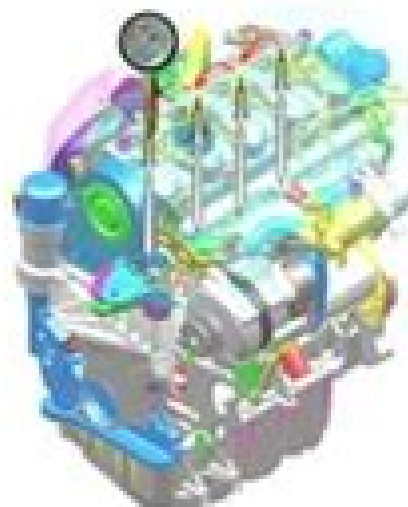
Low pressure test : above 4 scales is normal condition (in case of standard injector is on 8 scales)

Warning :

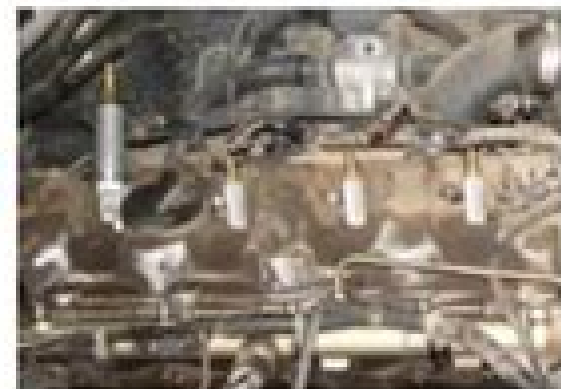
- The injected-fuel-quantity is very important, because a injector has a good condition as closed to injected-fuel-quantity of standard injector.
- It can be possible to estimate life time of the injector with the injected-fuel-quantity. It doesn't matter with service limitation . Strong standard measurement is good to judgment, but it will be increased cost. Recommending to consider the vehicle's condition and model year.
- If injected-fuel-quantity is over 30% compare with the normal condition and new injector, is a faulty injector. (Over injected-fuel-quantity)

Cylinder Pressure Test Method

- 1) Need to use dummy injector to prevent oil leaking at the compression and pressure test.
- 2) Before attach the dummy, need to check injector combined space.
- 3) Standard pressure is 30 kg/cm² (Possible to have a difference, according to the performance of Diesel Vehicle or old vehicle)



Piezo Injector Adapter



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post processor for a haidenhain tnc 410 industryarena - Sep 05 2022

web jan 17 2019 mar 2011 posts 68 hy everyone i am new and i am glad to see that a beautiful server full with information

the reason that i am writing now is that i need a heidenhain tnc 410 postprocessor also if anybody have a selca s4000 postprocessor bouth for solidcam i need them imediatly untill 8 april 2011

simple post processor for heidenhain siemens - Aug 16 2023

web simple post processor for heidenhain hi everyone for a customer of me i need to post process the nc code to his correa machine with heidenhain controler i need a simple format without any special cylces so i created and modified an existing post porcessor from the list of heidenhain pp

ug nx ug nxcam heidenhain postprocessor - May 13 2023

web may 28 2021 re ug nxcam heidenhain postprocessor many of the sample isv machines in your installation have heidenhain postprocessors i suggest you look at those and choose one closest to what you want and use it as a starting point in post builder for example look at the in and mm versions in program files siemens nx 10

looking for heidenhain 5 axis post siemens ug nx eng tips - Oct 06 2022

web jul 12 2009 does anyone have a conversational heidenhain itnc 530 5 axis mill post processor for nx6 they could share with me one that outputs in the heidenhain code not iso

post processor files heidenhain tnc 430 post processor - Nov 07 2022

web jan 28 2020 heidenhain tnc 430 post processor hello everybody in the shop i m working to has been installed a 3 axis milling machine with a heidenhain tnc 430 controller as i read in the manual this is not so similar with other contollers which are familliar to me like yaznak fanuk okuma as i use mastercam 8 for creating iso

list of postprocessors developed with siemens nx cam - Feb 10 2023

web 1 arsenal ad heidenhain mill 3 axis vertical 1 2 agie agie 200d edm 4 ocx 13 3 agie classic 2 agie edm 4 axis two postprocessors 2 and 4 axis 43 4 awea.mvp 6040 heidenhain itnc530 mill 3 4 5 axis finaly only 3 axis 47 5 awea bm1200 fanuc 0i mill 3 1 axis 95