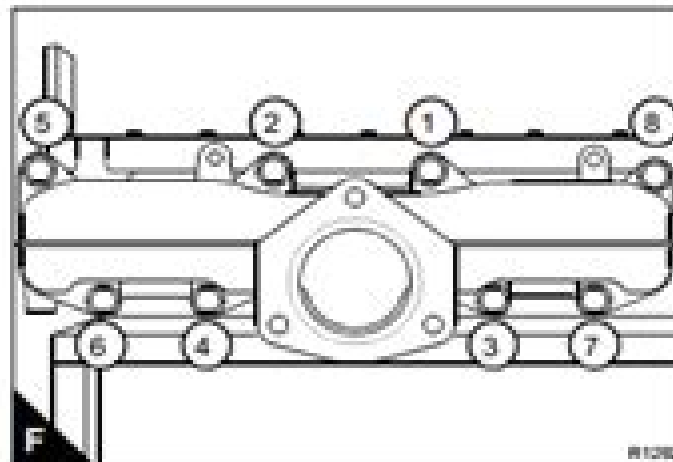
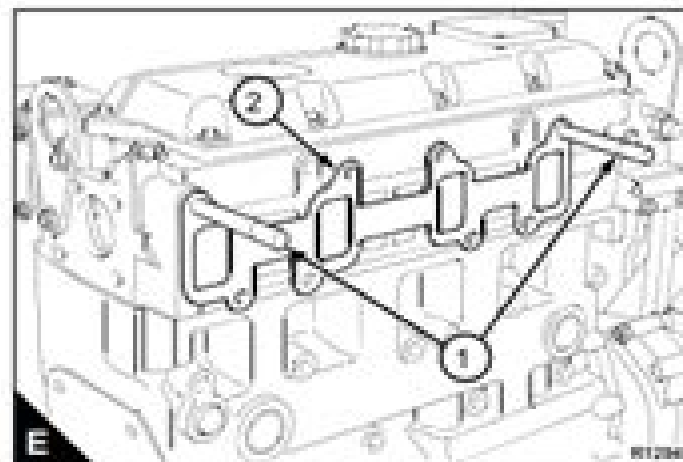


17 Fit two suitable temporary studs (E1) then fit the exhaust manifold joint (E2).

Caution: Damage to the exhaust manifold can occur if not aligned and tightened correctly.



18 Fit the exhaust manifold and the fasteners, lightly tighten the fasteners 1 and 2 (F).

19 Remove the two temporary studs, fit the remaining fasteners and lightly tighten.

20 Evenly and gradually tighten the exhaust manifold fasteners to 33 Nm (24 lbf ft) 3,4 kgf m in the sequence shown (F).

21 For engines fitted with turbochargers, fit the turbocharger, see Operation 9-3.

22 Connect the electrical connection to the cold start device.

23 For engines fitted with a boost control device, fit the boost control pipe between the intake manifold and the top of the fuel injection pump.

24 Fit the electrical connection to the coolant temperature sensor/sender unit.

25 Connect the coolant outlet and the hoses for the cab heater. Tighten the clips.

26 Fill the cooling system.

27 Connect the air filter/cleaner.

28 Connect the battery.

29 Eliminate air from the fuel system, see Operation 11-8.

30 Start the engine and run it at low speed. Check that oil flows from the holes in the rocker levers. If the oil flow is correct, fit the rocker cover, see Operation 3-3.

Note: It is not necessary to tighten the cylinder head setscrews again with the engine cold after a short period in service.

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