

24.4 Small cracks in the underside of a V-ribbed belt are acceptable - lengthwise cracks, or missing pieces that cause the belt to make noise, are cause for replacement

brake fluid may drip or splash when pouring it place plenty of rags around the master cylinder to protect any surrounding painted surfaces.

- 2 Before beginning work, purchase the specified brake fluid (see Recommended lubricants and fluids in this Chapter's Specifications).
- Remove the cap from the master cylinder reservoir.
- Using a hand suction pump or similar device, withdraw the fluid from the master cylinder reservoir.
- 5 Add new fluid to the master cylinder until 8 mass to the base of the filler neck.
- 6 Bleed the brake system as described in Chapter 9 at all four brakes until new and uncontaminated fluid is expelled from the bleeder screw. Be sure to maintain the fluid level in the master cylinder as you perform the bleeding process. If you allow the master cylinder to run dry, at will error the system.
- 7 Refill the master cylinder with fluid and check the operation of the brakes. The podal should feel solid when depressed, with no sponginess. Warning: Do not operate the vehicle if you are in doubt about the effectiveness of the brake system.

24 Drivebelt check and replacement (every 30,000 miles or 24 months)

 The sespentine drivebell(x) are located at the front of the engine and play an important role in the overall operation of the engine and its components. Depending on the year and engine used several configurations are available ranging from a single belt to multiple belts. Due to its function and material make up, the belts are prone to wear and should be periodically inspected. The serpentine belt or belts drive the attemptor, power steering pump, water pump, air conditioning compressor and super charger on later model vit engines. Atthough the belts should be inspected at the recommended intervals, replacement may not be recessary for more than 100,000 miles.

Check

Plater to illustrations 24.4

- 2 The tension of the belt is automatically adjusted by the belt tensioner and does not require any adjustments. Drivebelt wear can be checked visually by inspecting the wear endicator marks located on the front of the tensioner body. Locate the belt tensioner(s) at the front of the sensioner body socials the belt tensioner(s) at the front of the engine. If the indicator mark is outside the operating range, the belt should be reptaced. Since the drivebelt(s) are located at the front of the engine compartment, it will be the coessary to remove the engine cover and air cleaner inted or outlet duct on VS models.
- 3. With the engine stopped, inspect the full tength of the drivetbell(s) for cracks and separation of the belt ples, it will be necessary to turn the engine (using a wrench or socked and bar on the crantishalt pulley boil, working clockwise only) in order to move the belt from the pulleys so that the belt can be imspected thoroughly. Twist the belt between the pulleys so that the belt between the pulleys so that both sides can be wrested. Also check for frequent, and glazmy which gives the belt.



24.5 To remove the drivebelt, insert a 1/2-inch drive ratchet or breaker bar into the square hole and rotate the tensioner arm to relieve belt tension - V6 model shown, other models similar.

a shiny appearance. Check the pulleys for nicks, cracks, distortion and corresion.

4 Note that it is not unusual for a ribbed belt to exhibit small cracks in the edges of the belt ribs, and unless these are extensive or very deep, belt replacement is not essential (see Electrotion).

Replacement

V6 engines

Flater to Austration 24.5

Note: Sefore removing the drivebelts, take a good look and note how the belt is routed on all the pulleys.

- 5. On models equipped with a single drivetiell, insert a 1/2-inch drive satisfied or breaker tear into the tensioner hole and rotate the handie clockwise to nelsase the drivetell tension (see illustration). Once tension has been released, remove the belt from the pulleys. Mote: it may be easier to work from under the vehicle to remove the belt.
- 6. Install the new drivebelt onto the crankshaft, alternator, power sheering pump, and air conditioning compressor pulleys, as applicable, then turn the tensioner back and locate the drivebelt on the pulley. Make sure that the drivebelt is correctly seated in all of the pulley grooves, then release the tensioner.
- 7 On models equipped with multiple drive betts, start with the outer (water pump/latermator) drive/bett, Insent a 1/2-inch drive natchet or breaker ber into the tensioner square hole and notate the handle clockwise to release the drive/bett tension. Once tension has been released, remove the best from the pulleys.
- 8. With the outer drivibelt removed, insert a 1/2-inch drive ratchet or breaker bar into the inner (power steering/air conditioning compressor) belt tensioner square hole and rotate the handle clockwise to release the drivibelt tension. Once tension has been released, remove the belt from the pulleys.
- 9 Starting with the inside belt, install the

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