

Fig. MC130 - Exploded view of Intel® and exhaust components.

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wheel retaining nut has right-hand threads (turn counterclockwise to remove) and clutch retaining not has left-hand threads (turn clockwise to remove). Remove the flywheel nut and tap flywheel counterbalance with a plastic mallet to unseat the flywheel (18-Fig. MC132) from crankshaft taper. Remove the air shroud (19) and oil pump (15). Remove clutch retaining

Memove screws attaching the crankcose (27) to the cylinder (1), and separate the crankense from the cylinder. Care should be taken not to damage the moting surfaces of the crankcase and cylinder. Remove the crankshaft (7), connecting rod (8) and piston (3) as an assembly from the cylinder. Remove retaining rings (5) and push piston pin (4) from the poston. Be careful not to apply side thrust to the connecting rod when removing the piston pin.

nut (33) and withdraw the clutch as-

Cylinder bore is chrome plated and no oversine piston or piston ring is available. If chrome plating is wern away or if cylinder bore is scuffed or scored, cylinder should be renewed.

Apply a thin cost of sealant to mating surface of crankcase and cylinder when assembling. Tighten the crankcase screws to 60-70 in.-lbs. (6.8-7.9 N·m.).

CONNECTING ROD. Refer to PISTON section to remove connecting red (6-Pig. MC132) from engine. Remove rod can to separate connecting red from crankshaft. Rod cap needle bearings will be loose when rod cap is removed.

Inspect connecting rod for worn or damaged bearing surfaces. Connecting red should not be bent or twisted. Inspect crankshaft crankpin for wear or

To reassemble, use grease to hold bearing rollers in place in connecting

red and can. Install connecting red on crunkshaft making sure that match marks on rod and cap are aligned. Connecting rod and cap are fractured and perration must mate correctly. Tighten connecting rod cap acrews to 35-40 in.-Ibs. (4.0-4.5 N-m).

CRANKSHAFT AND CRANK-CASE. Crankshaft (7-Fig. MC132) is supported in two caged needle roller bearings (10). Refer to PISTON section. to remove crankshaft from engine. Remove the connecting red cap and separate the connecting rod and piston from cramkshaft.

Inspect crankshaft and bearings for wear or damage. Note that crankcase and cylinder have mated surfaces and must be renewed as an assembly. Apply a thin cost of scaler to mating surfaces of evankense and cylinder during assembly. Tighten crankcase screws to 60-70 in.-Ibs. (6.8-7.9 N·m). Make certain that the crankshaft rotates freely. If not, disassemble and locate problem. Tighten flywheel retaining not to 180 in.-Ibs. (20:3 N-m). Do not use impact tools to tighten flywheel nut and do not over-torque, otherwise flywheel hub can be cracked and distorted.

CLUTCH. To remove the clutch, detach chain brake housing (13-Fig. MC131), har and chain. Remove the spark plug and install a suitable piston stop tool or insert the end of a rope in spark plag hole to prevent the crankshaft from rotating. Clutch retaining nut (33-Fig. MC132) has left-hand threads (turn clockwise to remove). Remove retaining nut, dust cover (32) clutch assembly (31), clutch drum (\$0) and needle bearing (29).

Inspect all parts for signs of overheating and expensive wear. If necessary to renew clutch shoes, renew as complete set. Check sprocket for worn rails and pins. Inspect the sprocket needie bearing for wear.

Tighten clutch retaining nut to 180 in.-Ibs. (20.3 N-m). Nut has left-hand threads. The use of an impact wrench to loosen or tighten clutch nut is not recommended.

AUTOMATIC CHAIN OILER. The automatic chain oil pump is shown in Fig. MC132. Remove the fan housing, flywheel and air shroud for access to the oil pump. A plunger gear repair kit is available for the pump. Oil pump output is not adjustable.

CHAIN BRAKE. All models are equipped with a chain brake that stops the chain motion when the operator's band contacts the chain hand guard (1-Fig. MC133). To check for proper

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