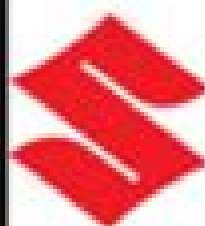


SUZUKI

GSF650/A/S/SA GSX650F

SERVICE MANUAL



SUZUKI

An Official Suzuki Service Manual



52-49 Engine Mechanism

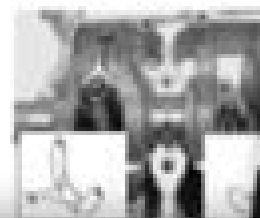
- Before installing the crankshaft assembly, apply engine oil to each crankshaft journal bearing.
- Install the crankshaft assembly along with the con-
rods into the upper crankcase.



- Insert the right and left thrust bearings into
grooves "A" facing towards the crankshaft.

NOTE

- Right thrust bearing has grooves "A".
- Inspect and select the crankshaft thrust
clearance if necessary. Refer to
"Crankshaft Thrust Clearance Inspection
and Selection" (Page 10-173).



- Apply SUZUKI BOND to the mating surface of the
lower crankcase as follows.

NOTE

- Make surfaces free from moisture, oil, dust
and other foreign materials.
- Spread on surfaces thinly to form an even
layer, and assemble the crankcase within
few minutes.
- Take extreme care not to apply any bond to
the oil hole, oil groove and bearing.
- Apply to disturbed surfaces so it forms a
comparatively thick film.

NOTE: Sealant 9900-01110 (SUZUKI BOND
SEALANT)

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GSX650FA

SUPPLEMENTARY SERVICE MANUAL

Technical Information

Accessories



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Phil Mather



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