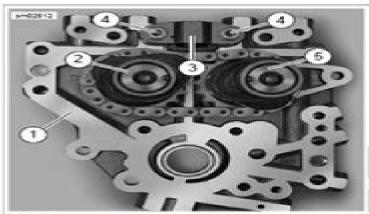
- 2. Remove retaining ring securing front camehaft. Discard netaining ring.
- 3. Remove spacer from front camshaft. Do not mix front and rear camphaft spacers. Front spacer is 0.100 in. (2.54 mm)
- 4. Using a colored marker, mark one of the links of the secondary cam chain. Maintaining the original direction of rotation during assembly may prolong service life.
- 5. Slide camshafts and secondary cam chain out of camsupport plate.
- Remove secondary cam chain from cam sprockets.



- Cam support plate.
- 2. Front cam
- 3. Secondary cam chain tensioner
- 4. Secondary cam chain tensioner fasteners
- Rear carm

Figure 3-96, Camshafts

#### Installation

 See Figure 3.97. Align timing marks on teeth of secondary. cam sprockets.

#### MOTE

Do not mix camshafts during installation. The rear camshaft, which can be identified by the splined shaft, must go into the hole at the rear of the cam support plate.

2. Place the secondary cam chain around the sprockets of both the front and rear camphafts while keeping the timing marks (3) in alignment. To maintain the original direction of rotation, be sure that the mark placed on the chain link during disassembly is visible during installation.

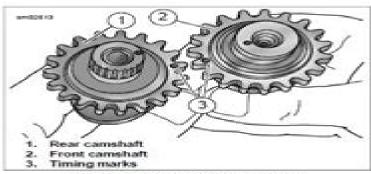
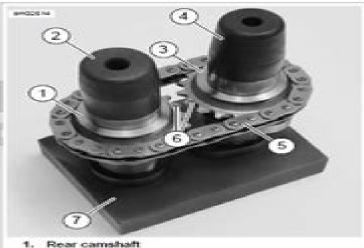


Figure 3-97. Camshaft Timing Marks



- Small guide.
- 3. Front camehaft
- 4. Large guide
- 5. Cam chain
- 6. Timing marks
- 7. Assembly tool base

Figure 3-98, Camshaft Assembly Tool

- 3. See Figure 3-98. Obtain CAMSHAFT ASSEMBLY TOOL (Part No. HD-47956). Place crankcase side of camshaft/cam chain assembly into assembly tool base (7) while maintaining cam timing mark (6) alignment.
- Place small ouide (2) on rear camphalt (1). Place large. guide (4) on front camshaft (3).

# **Harley Davidson Flstsb Service Manual**

Curt Choate, Tom Schauwecker, John Harold Haynes

#### **Harley Davidson Flstsb Service Manual:**

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