

Calipers

Front Caliper Removal

- Loosen the bungee bolt [A] at the brake hose lower end, and tighten it loosely.
- Unscrew the caliper mounting bolts [B], and detach the caliper [C] from the disc.

CAUTION

Do not loosen the caliper assembly bolts. Take out only the caliper mounting bolts for caliper removal. Loosening the caliper assembly bolts will cause brake fluid leakage.

- Unscrew the bungee bolt and remove the brake hose from the caliper (see Brake Hose Removal/Installation).

CAUTION

Immediately wash away any brake fluid that spills.

NOTE

If the caliper is to be disassembled after removal and if compressed air is not available, disassemble the caliper before the brake hose is removed (see Caliper Rubber Parts Replacement in the Periodic Maintenance chapter).

Rear Caliper Removal

- Loosen the bungee bolt [A] at the brake hose lower end, and tighten it loosely.
- Unscrew the caliper mounting bolts [B], and detach the caliper [C] from the disc.
- Unscrew the bungee bolt and remove the brake hose [D] from the caliper (see Brake Hose Removal/Installation).

CAUTION

Immediately wash away any brake fluid that spills.

NOTE

If the caliper is to be disassembled after removal and if compressed air is not available, disassemble the caliper before the brake hose is removed (see Caliper Rubber Parts Replacement in the Periodic Maintenance chapter).

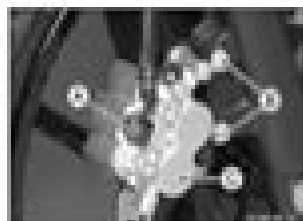
Caliper Installation

- Install the caliper and brake hose lower end.
- Replace the washers on each side of hose fitting with new ones.
- Tighten:

Torque : Front Caliper Mounting Bolts: 25 Nm (2.5 kgf-m, 18 ft-lb)

Rear Caliper Mounting Bolts: 25 Nm (2.5 kgf-m, 18 ft-lb)

Brake Hose Bungee Bolt: 20 Nm (2.1 kgf-m, 15 ft-lb)



Calipers

- Check the fluid level in the brake reservoirs.
- Bleed the brake line (see Brake Line Bleeding).
- Check the brake for good braking power, no brake drag, and no fluid leakage.

WARNING

Do not attempt to drive the motorcycle until a full brake lever or pedal is obtained by pumping the brake lever or pedal and the pads are against the disc. The brakes will not function on the first application of the lever or pedal if this is not done.

Caliper Disassembly

- Refer to Caliper Rubber Parts Replacement in the Periodic Maintenance chapter (see Caliper Rubber Parts Replacement in the Periodic Maintenance chapter).

Caliper Assembly

- Refer to Caliper Rubber Parts Replacement in the Periodic Maintenance chapter (see Caliper Rubber Parts Replacement in the Periodic Maintenance chapter).

Rear Fluid Seal Damage

If the fluid seal [A] is damaged, the brake fluid will leak out of the caliper. If the fluid seal is damaged, the brake fluid will leak out of the caliper. If the fluid seal is damaged, the brake fluid will leak out of the caliper. If the fluid seal is damaged, the brake fluid will leak out of the caliper.

Replace the fluid seal if it exhibits any of the conditions below.

- Fluid leakage around the pad.
- Severe wear.

Replace the fluid seal if it exhibits any of the conditions below.

- Severe difference in inner and outer pad wear.
- The pads are stuck together.

If the fluid seal is replaced, replace the dust seal [B] as well. Also, replace all seals every other time the pads are changed.

Rear Caliper Dust Boot and Friction Boot Damage

- Check that the dust boot [A] and friction boot [B] are not cracked, worn, swollen, or otherwise damaged.
- If they show any damage, replace it.



Example pages
Actual manual may vary

Harley 2004 Ultra Service Manual

Scott C. Dulebohn



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