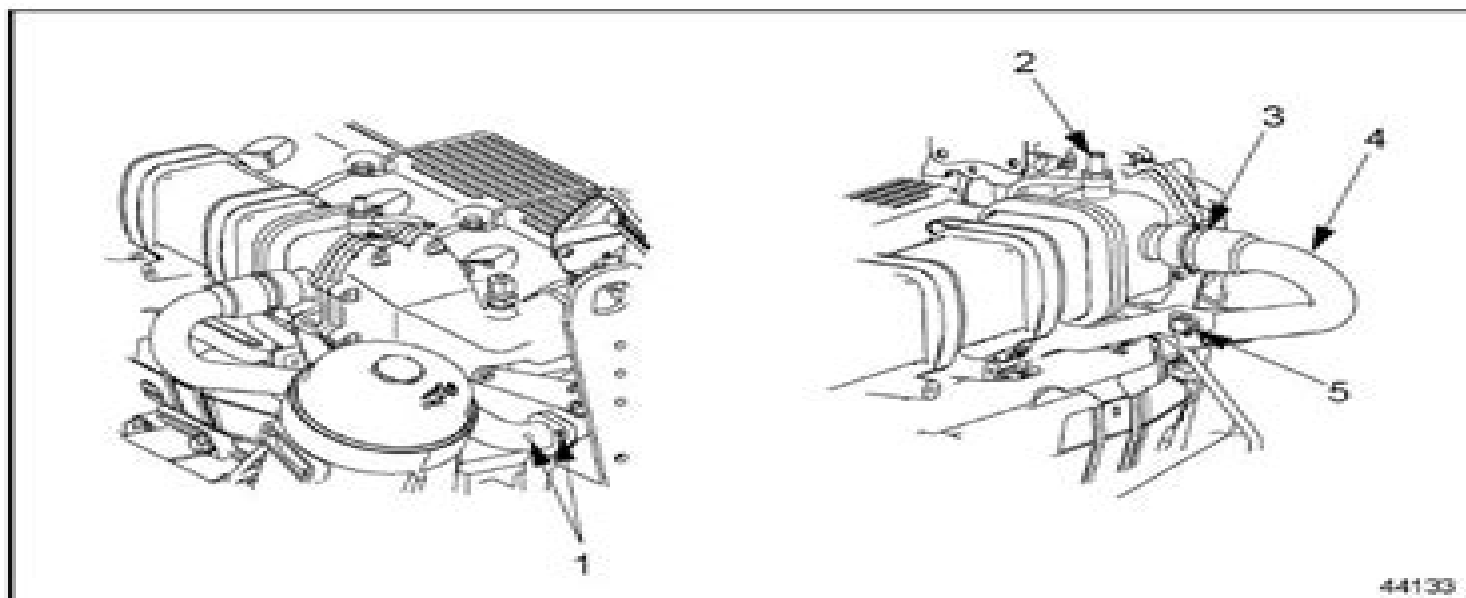


1. Install coolant outlet pipe. Install the two M8 x 25 mm bolts through the coolant pipe flange, metal gasket and into the coolant pump. Leave loose until the cooler assembly is installed, then torque bolts to 35 N·m (26 lb·ft). See Figure 7-27.



1. Coolant Outlet Pipe Bolts
2. Coolant Vent Line
3. Membrane

4. EGR Coolant Outlet Pipe
5. Coolant Outlet Pipe Bracket

Figure 7-27 **Installation of Coolant Outlet Pipe**

NOTE:

Coolant outlet pipe *must* be installed to coolant pump *before* the EGR cooler support and cooler are installed.

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Terry C. Jones



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