



Fig. 21 - Knife Indexing Adjustment

1. Adjusting Bolt
2. Tension Bolt
3. Clamp
4. Away-Bar Bolt
5. Away-Bar Block

Knife Indexing for Registering

The knife indexing is correct when the center of the knife sections are in line with the points of the guards at either end of the knife stroke.

The length of the knife stroke is fixed and *cannot* be altered. However, the position of the knife sections relative to the guards can be adjusted so that it indexes correctly.

To adjust the knife indexing, proceed as follows:

Turn the flywheel at the back of the table and the piston is at either end of its stroke.

Referring to Fig. 21, remove bolt, No. 1, connecting piston to away-bar block, No. 5.

Position the knife so that the knife sections are aligned with the points of the guard.

Loosen clamp, No. 3, and adjust lock assembly, No. 2, to align hole with away-bar block, No. 5, and remove bolt, No. 1. Install the nut by hand.

Rotate the flywheel and the piston and knife are at mid-stroke. Tighten nut on bolt, No. 1, to 40 to 70 ft.-lbs. torque.

IMPORTANT: Nut must be tightened with knife at mid-stroke.

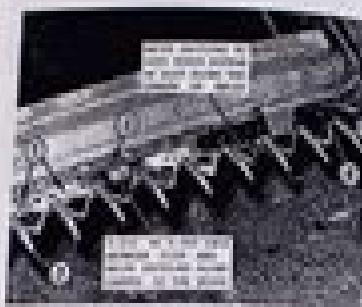


Fig. 22 - Knife Assembly

1. Knife Housing
2. Guide
3. Hold-Down Clips
4. Knife Strip

Knife Clearance

The knife assembly should be checked periodically for broken or damaged sections and to check the clearance along the length of the knife.

The clearances are shown in Fig. 22. These can be adjusted by repositioning the guide, No. 2, and the hold-down clips, No. 3, with a suitable tool.

Knife Installation

If at any time the knife is removed, the following *level* must be observed when re-installed.

The bolt connecting the knife strip, (knife head assembly) No. 4, Fig. 22, to the away-bar must be tightened to 40-70 ft.-lbs. torque when the knife is in the center of its stroke.

IMPORTANT: This torque must not be exceeded and the knife must be at mid-stroke.

SPECIAL NOTE

INSTALLATION OF HEAVY-DUTY KNIFE (Accessory for 1675 and 1685 Tables)

This special note refers only to those a heavy-duty knife is ordered for 16 ft. and 18 ft. tables and is **FIRST** installed.

NOTE: When heavy-duty knife is ordered as Accessory, the clamps required must be ordered as a separate item, in addition to the knife.

To install the heavy-duty knife, proceed as follows:

At the knife assembly, remove the air-charge bolts and nuts retaining the knife clips, No. 5, Fig. 22, and insert a .003" spacer under each clip.

Insert these all the way along the knife assembly. Install the heavy-duty knife into the guide, No. 2, Fig. 22, and under the clips checking as it is installed that it is free to move without binding.

Any loading of the knife guards can be corrected by repositioning the guard with a suitable tool sufficient to clear the knife sections.

The away-bar **MUST** be realigned with the knife strip, No. 4, Fig. 22.

To do this, the away-bar pivot assembly must be removed from the mounting bracket and the top alone is the assembly relocated and added to the lower alone to raise the away-bar .003".

The procedure for dismantling the away-bar pivot assembly is detailed in "Lubrication and Maintenance" section, and shown in Fig. 23. The only exception being, there is no necessity to loosen nut, No. 5, Fig. 23.

On completion of the heavy-duty knife installation, check the knife indexing and adjust if necessary, as described previously.

HEEL

The heel is driven through the sprocket



Fig. 23 - Real Drive Belt

1. Real Drive Pulley
2. Real Drive Belt
3. Flywheel Pulley
4. Adjusting the real belt
5. Flywheel Pulley
6. Separation time
7. Real Drive Pulley and Flywheel Assembly

and pulley assembly, No. 7, Fig. 23, which transmits the drive to the real drive belt, No. 2, and hence to pulley, No. 3.

Real Drive - Sprocket and Pulley Assembly

The sprocket and pulley assembly, shown in Fig. 24, provides a variable speed drive for the tool by repositioning double sprocket, Nos. 3 and 4, Fig. 24, and by slacking pulley, No. 1.

The double sprocket comprises sprocket, No. 4, Fig. 24, with 17 teeth and sprocket, No. 3, with 12 teeth. The sprocket can be repositioned on its wide shaft from that shown in Fig. 24 when a reduction in speed is required.

The two chains comprising pulley, No. 1, Fig. 24, are separate and can be opened or closed by inserting shims between the two halves, thereby increasing or decreasing the driving diameter for the real drive pulley.

A total of eleven spacers are supplied. These are .003" thick and two .002" thick.

Referring to Fig. 23 (top left), when the chains, No. 2, are located between the two chains, Nos. 1 and 3, the drive belt, No. 2, is located at the bottom of the groove and the driving diameter of the pulley is reduced.

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Fraser, 1998-12-31 This classic biography deftly interweaves Ferguson's life and work giving complete details of the development of the TE20 and the Ferguson System It uncovers Ferguson's business dealings and examines his aviation and car pioneering *I & T Shop Service*, 1993 The Long Haul Pioneers Ashley Coghill, 2020-02-01 It all started in 1964 when two friends gave up promising medical careers to embark upon a journey which few hardened truckers would have considered In so doing they were solely responsible for creating the first long haul overland route across Europe and deep into the Middle East to Kabul The men had started the Middle East Run was to become a phenomenon in the road haulage industry an image which it still holds today This book is about the company founded by one of those men from its fledgling days as Asian Transport to the thriving Astran Cargo Services Ltd that it is today In this book Ashley Coghill documents the complete history of the company to date with the focus predominantly on the early days when the men were fighting for something and revelling in the adventure These early long haul drivers would think nothing of a 10 000 mile round trip to Iran or the Arabian Gulf and being stranded at 6 000 feet on a mountain pass with temperatures below 40 was just all in a day's work Ashley Coghill has an immense enthusiasm for his subject and has given his research total dedication He has also tracked down past and present employees to gather first hand information which he has illustrated with over 300 carefully selected images The end result is a detailed comprehensive and fascinating account of an extraordinary company

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