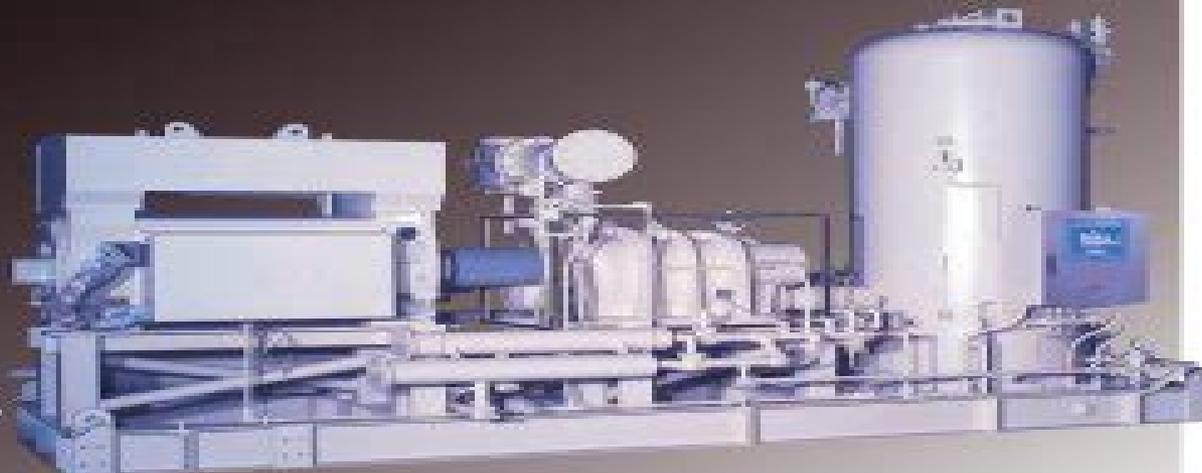


## GL Series Screw Compressor Package

1025GL  
1210GL  
1435GL  
1770GL  
2110GL

Designed for high stage operation, utilizing various refrigerants including R-717, R-22, R-507, R-134A.



### Compressor Features:

- Proprietary line-generated rotor profile and optimized rotor dimensions for improved volumetric efficiency and lower power consumption.
- 5:6 male to female lobe ratio for improved bearing load distribution, lower noise generation, and better lbp/ton performance.
- Patented flow-optimized suction inlet improves volumetric efficiency and reduces noise.
- Service-friendly design combines long-life sleeve bearings with easy access thrust bearings that can be replaced without removing the compressor.
- Double-acting hydraulic capacity control, infinitely adjustable from 10% to 100%.
- Unique Hermetic Differential Transformer (HDT) transmits slide valve position without wear or friction and requires no external seal.

### Package Features:

- Multi-stage oil separator design guarantees low oil loss.
- Partial-flow, full-time oil pump.

- Three-way thermostatic oil temperature control valve standard with oil cooler options.
- Patented low pressure drop suction strainer.
- High performance, all steel, multiple disc coupling with factory assembled center member for quick installation and removal.
- Unique keyless frictional coupling hub on the compressor end provides an easily adjustable and releasable mechanical shrink fit. This feature provides all the benefits of a shrink fit, but without the problems.
- Uses industry standard size motors with oversized junction box for easier connection.
- Advanced Micro III microprocessor control panel is standard with options for refrigeration system control.
- New advanced GForce™ microprocessor control panel is a standard option.

### Product Drawings:

- Contact your nearest FES Systems sales representative or go to [www.fesystems.com](http://www.fesystems.com), click on "FES EXTRA" and register for "Special Access" to receive G Series general arrangement (GA) drawings.

# Grasso Fes Screw Compressor Service Manual

**JS Bruner**



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web scope 1 1 the purpose of these test methods is to allow detection of the presence of intermetallic phases in mill products of duplex stainless steels to the extent that toughness or corrosion resistance is affected significantly

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web apr 2 2014 standard test methods for detecting detrimental intermetallic phase in duplex austenitic ferritic stainless steels abstract these test methods cover the detection of detrimental intermetallic phase in duplex austenitic ferritic stainless steel to the extent that toughness and corrosion resistance is affected significantly

*astm a923 23 cgsb ongc* - Jun 16 2022

web 1 5 these test methods include the following 1 5 1 test method a sodium hydroxide etch test for classification of etch structures of duplex stainless steels sections 3 7 1 5 2 test method b charpy impact test for classification of structures of duplex stainless steels sections 8 13 1 5 3 test method c ferric chloride corrosion