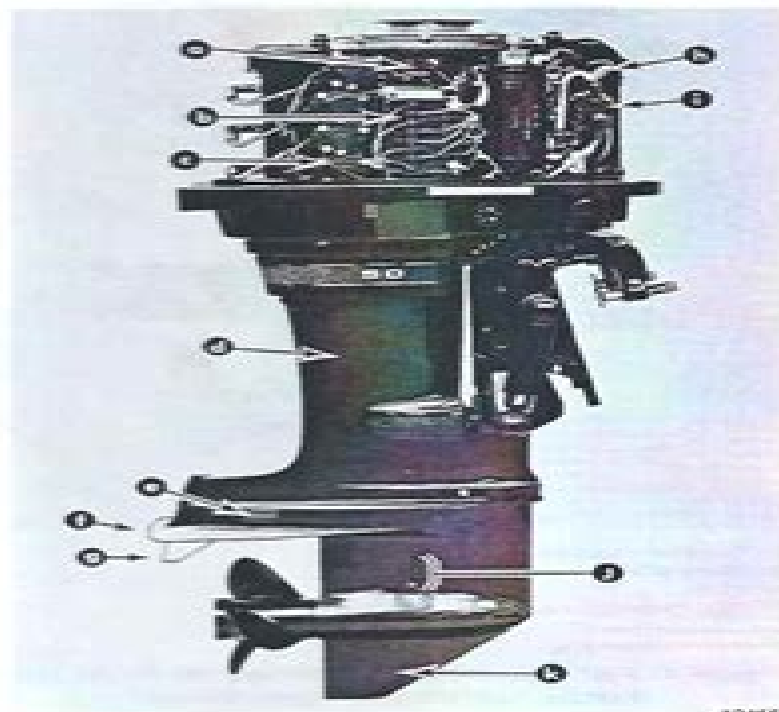


## General Information

This comprehensive overhaul and repair manual is designed as a "Service Guide" for 3-cylinder and lower HP 4-cylinder in-line model outboards. It provides specific information, including procedures for disassembly, assembly, inspection and adjustment, to enable dealers and service mechanics to keep these out-



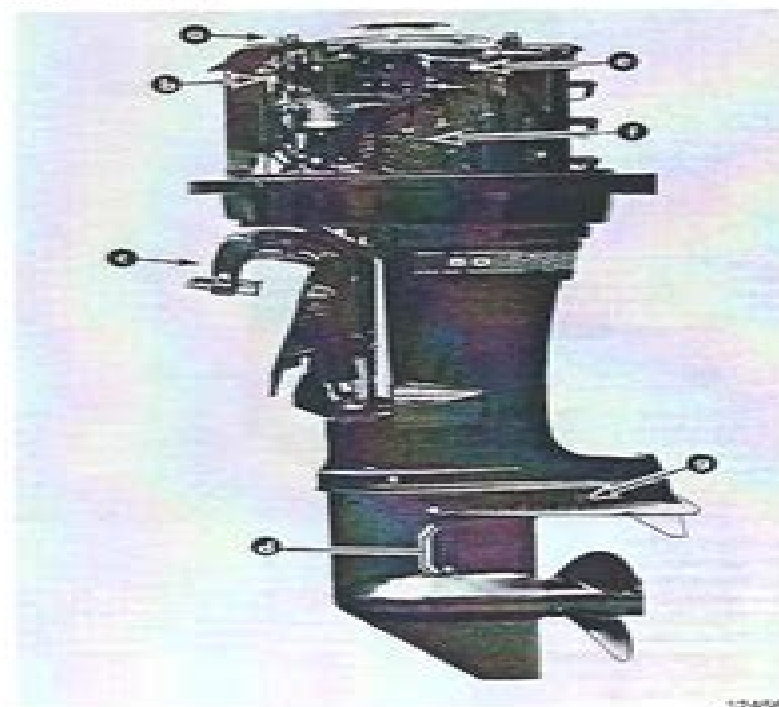
12455

- a - Rectifier
- b - Switch Box
- c - Ignition Coils
- d - Drive Shaft Housing
- e - Water Discharge
- f - Anti-Cavitation Plate
- g - Trim Tab
- h - Mercury Switch
- i - Starter Solenoid
- j - Water Intake
- k - Skeg

**Figure 1. Starboard Side View - 45 HP and 50 HP (4 Cyl) Electric Start Models (Early Model)**

boards in top operating condition. The procedures are supplemented with photos and illustrations.

Before attempting particular repairs, it is suggested that the repair procedure first be read thru completely to gain a total picture of the repair method, cautions and warnings.



12456

- a - Manual Choke Knob
- b - Electric Choke Solenoid
- c - Transom Brackets
- d - Water Intake
- e - Spark Advance Bracket
- f - Throttle Lever
- g - Water Discharge

**Figure 2. Port Side View - 45 HP and 50 HP (4 Cyl) Electric Start Models (Early Model)**

# Mariner Magnum 2 40hp Manual

**J Ma**



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