

FIG. 15: To remove the flow divider parts from the back plate assembly proceed as follows:

1. Remove plug and "O"-ring, 6. Make sure shims, 7, are retained for reassembly.
2. Remove spring, 8, and the one required shim, 9.
3. Remove plug and "O"-ring, 5, spring, 4, and spool, 3.

NOTE: If the spool sleeve, 2, indicates oil leakage, the sleeve may be removed to install new "O"-rings. Except for this servicing item, the sleeve should not be removed from the back plate assembly. The "O"-rings used with the sleeve are MF Part No. 368 967 X1.

To remove the relief valve remove plug and "O"-ring, 13, making sure shims, 12, are retained for reassembly. Remove spring, 11, and poppet, 10.

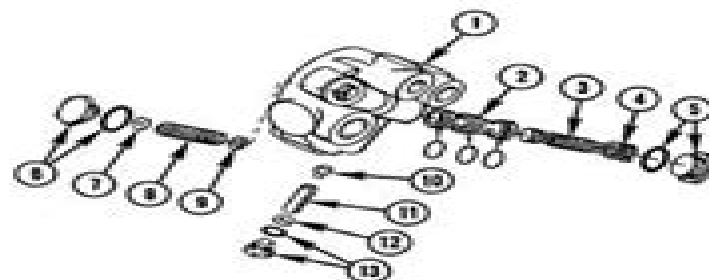


FIG. 15

INSPECTION

Thoroughly clean and air dry all metal parts. Check all parts for excessive wear, scoring rough surfaces and other damage with particular attention to the following:

1. Drive gear and idler gear.
2. Bearing areas in front and back plate.
3. Seal area of drive shaft.
4. Gear pockets in center body.
5. Steel check ball seats.
6. Relief valve poppet seat (seat is swedged in place at assembly).

NOTE: Check gear facing surface for wear. If wear exceeds 0.0015" (0.038 mm) plate should be replaced.

REASSEMBLY

FIG. 16: When installing the seals into the front plate, 1, proceed in this sequence:

1. Insert new diaphragm seal, 4, (rubber) with open part of the "V" facing into plate. Use a dull tool to "work" seal carefully into plate.
2. Insert the new protector gasket, 5, (Nomex Paper) and backup gasket, 6, (phenolic) into diaphragm seal.
3. Place the two steel balls, 2, into their seats in the front plate. Place springs, 3, over steel balls.
4. Place the new diaphragm plate, 7, (steel and bronze) over top of springs with bronze side up. Press downward on plate and "work" it into the raised rim of the diaphragm seal.

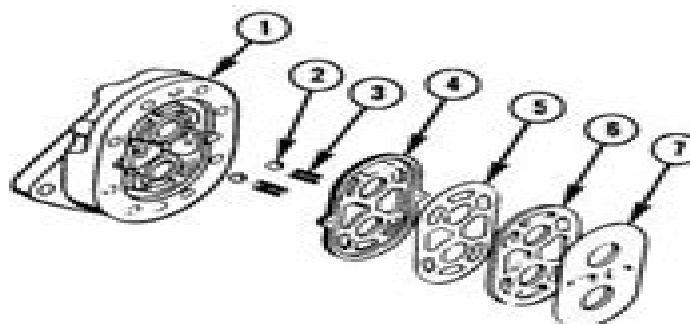


FIG. 16

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JE Gale



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