- Disensage clutch and push in primer No. 24. Plate No. 6. NOTE: Push in primer vigorously as the faster the priner is pushed in the better the fuel will be atomized and more readily burned by the flame heater and at the same time engage starter No. 23. Plate No. 6. CAUTION: Never operate starter longer than 20 seconds continuously without allowing a couple of minutes cooling period between intervals.
- After engine has started, push in flame heater ignitor switch No. 22, Plate No. 6, and lock primer by turning it to the right.
- 7. If the weather is quite cold, hold clutch disengaged a minute or two until engine is running smoothly, then slowly let clutch out as the grease is very stiff in cold mention to have by
- 7. Close shut-off valve at rear of primary filter. NOTE: This valve supplies fuel for the primer only, and should be used for cold weather starting, No. 12, Plate No. 7.
- S. Turn switch key No. 5, Plate No. 5, to left and remove.
- 9. Be sure oil pressure gauge is registering 45 to 55 pounds at normal operating speed.
- 10. Close radiator shutters by turning control handle to the right. When engine tempera-ture indicator reads 1850 open the short-In cold weather it may be necessary to partly close the shutters to maintain a 1800 to 1900 operating temperature.
- 11. Do not operate this tractor under full load until engine temperature has reached about 185 degrees.

NOTE: Do not run your engine with a continual low water temperature. The engine may be ruined just as quickly by running with a too cold water temperature, as it can with a too The thermostat should high water temperature. keep the water at its correct temperature automatically, although in cold weather it may be necessary to keep the indicator shutters partially closed. Replace the thermostat with the same rated thermostat. In the 44 Diesel tractor, a 185 to 190 degree thermostat is used.

TO MOVE TRACTOR, PROCEED AS FOLLOWS:

1. With engine running, place throttle control lever in idling position and disengage clutch by pressing clutch foot pedal forward as far as it will go.

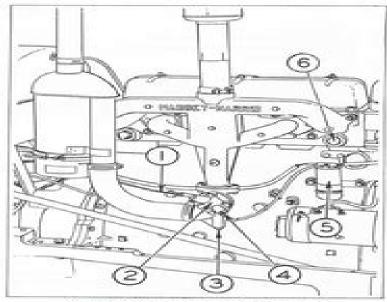


PLATE NO. 9 - RIGHT SIDE OF ENGINE

- Fuel: Line. Finne Beater.
- Dwaln Plug.
- Boster Flug. Bester Coil. Energy Coll Plug.
- Move shifting lever in position for desired speed. Numbers on the top of the transmission case show the position of the shifting lever for various speeds. gears do not shift into mesh, engage clutch just enough to move the gears and Do not clash or try to force shift again. gears into mesh.
- 3. Set throttle lever to run at half speed.
- 4. Gradually engage the clutch until the slack is taken up between the tractor and the load, then let the clutch back in as far as it will come, and pull throttle lever wide common.
- 5. When starting light load, either on drawbar or belt, open throttle about half open and engage clutch. Then bring load to full speed by opening throttle. This will add life to the clutch facing.

WARNING: DO NOT USE THE CLUTCH PEDAL AS A POOT REST. USE IT ONLY TO START AND STOP THE TRACTOR AND WHEN SHIFTING GEARS.

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D Kirk

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