

Figure 11. Removing Flexible Disc

1. Lock bearing (bush) (1).
2. Brake flexible disc (2). Break it from the frame after assembly.



- Brake disc nuts (1) 14x17" 5-6.

7. Axle shaft.
 - Refer to "Axle Shaft Replacement" section in this section.
8. Wheels to hubs.
 - Refer to WHEELS AND Tires (SEC. 8) in this manual.
9. Axle Lubricant.
 - Refer to MAINTENANCE AND LUBRICATION (SEC. 10) in this manual.

DIFFERENTIAL CARRIER

Remove or Disassemble (Figure 12)

1. Propeller shaft (2). Refer to PROPELLER SHAFT (SEC. 4) in this manual.
2. Axle shaft (3). Refer to "Axle Shaft Replacement" section in this section.
3. Differential Carrier (2).
 - Remove the mounting bolts.
 - Support and remove the differential carrier.

Install or Connect (Figure 13)

NOTES: See "NOTES" on page 44, 45 of this section.

1. Apply fluid gasket to the joining faces of the axle case and carrier, and torque bolts to rated position.
2. Differential Carrier (2).



- Differential carrier bolts to 28 N·m (21 ft·lb).

3. Axle shaft (3). Refer to "Axle Shaft Replacement" section in this section.
4. Propeller shaft (2). Refer to PROPELLER

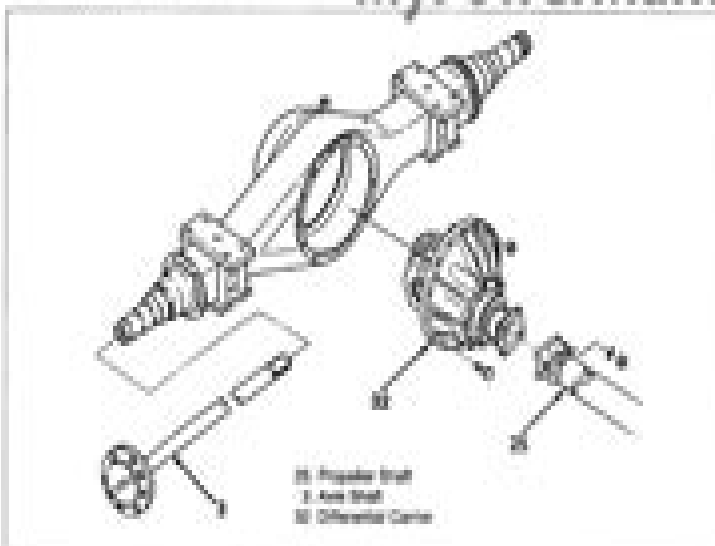


Figure 12. Differential Carrier Assembly

UNIT REPAIR OF 292 MM / 320 MM DIFFERENTIAL CARRIER ASSEMBLY

Remove or Disassemble (Figures 14 and 15)

- Mount the carrier housing in a repair stand.



- Scribble a reference mark to the right and left side bearing caps to prevent misalignment (Figure 14).
- Check and record the tooth contact pattern and backlash of the gear set 4 in to be noted.

1. Lock plate (1).
2. Bearing caps (2).
3. Adapter plate (3).

4. Side bearing outer race (4).



- Keep the bearings separate. Do not interchange them.

5. Differential cage assembly and ring gear (5).
6. Drive pinion assembly (6).
 - Put reference marks on pinion assembly and differential cover before removal.
7. Shim (7).
8. Pinion bearing retainer (8).
9. Pinion bearing (9).

The Adapter is based on the 292 mm differential.



Figure 14. Differential Carrier Subassembly

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