

INSTALLATION INFORMATION

1. Interface 1000, 1100, 1200 Series Load Cells must be mounted on a surface that is flat and rigid enough so as not to deform appreciably under load. An easy way to obtain the flat rigid surface is by using an Interface supplied base or mounting plate. Where this is not practical, a rigid surface equivalent to the appropriate Interface base or mounting plate will suffice. Interface load cells respond to forces in the axis perpendicular to the mounting surface. Load cell response to a non-axial force is proportional to that force times the cosine of the angle it makes with the loading axis.
2. When installing these load cells without factory-installed Interface base or bottom plate, the Grade 8 cap screws holding the cell to the mounting plate must be tightened to the value shown in Table 3 or 4 on Page 2.
3. 3200 Series Stainless Steel Load Cells have the same mounting dimensions and parameters, except "C" dimension on Page 2, as 1200 Series.

INSTALLATION INFORMATION

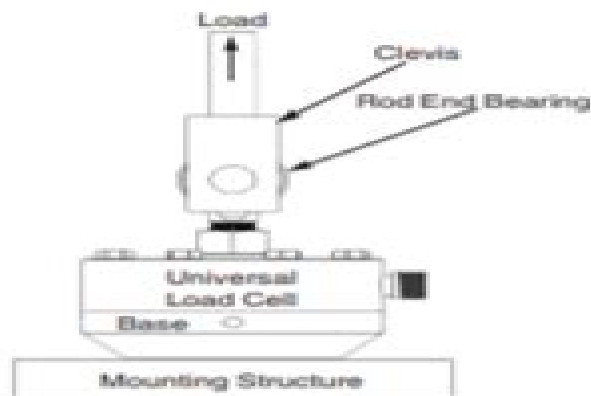
1000, 1100, 1200, 3200 SERIES LOAD CELLS

4. 1000 Series Load Cells must have jam nuts tightened to the value shown in Table 3 on Page 2, to avoid thread damage.
5. For the best performance of Series 1100 and 1200 Load Cells, the use of jam nuts is recommended. The jam nuts should be installed and torqued as indicated in Table 3 on Page 2.
6. Rod end bearings, or threaded adapters, should have smooth threads and class 3 fit*. They should be installed hand tight and backed off 1 turn prior to tightening jam nut as indicated in Table 3 on Page 2.
7. Bearing Plates should be hardened steel (Rc 45 or higher) when mating with a load button or steel load cells. For aluminum compression-only load cells, a mild steel bearing plate may be used.
8. To eliminate potential reading errors, the outer rim or base of the load cell and its connecting electrical cable should be mounted on the fixed or non-moving structure.

*Class 6g Metric.

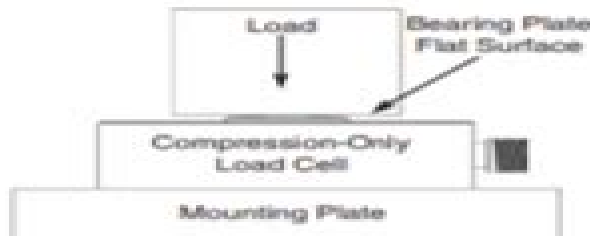
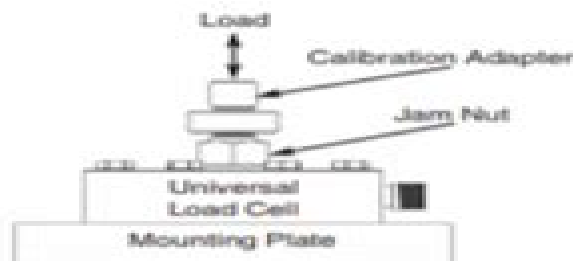
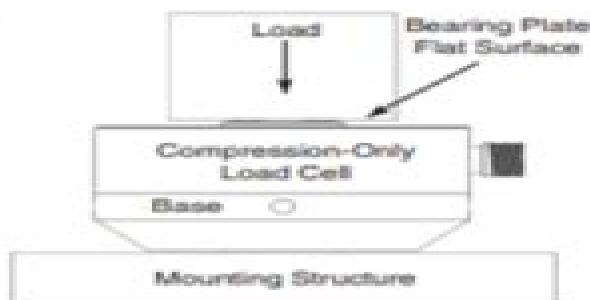
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TENSION



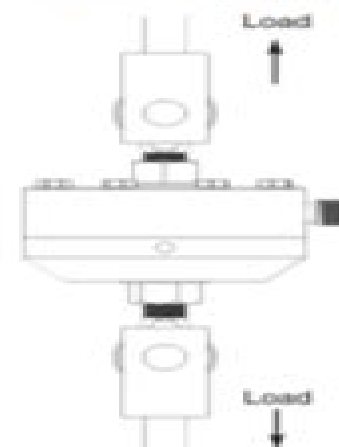
Installation on irregular structure surface using Interface base.

COMPRESSION



Installation on flat plate per Table 1 or 2 on Page 2 and perpendicular to load axis within 1 degree. Flexure mounting screws to be tightened to the value shown in Table 3 or 4 on Page 2.

ROD END MOUNTING



Load Cell Manual

R Bogdan



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