

Slide lug flaring check

Slide lug bearing surface flaring in used slides can range from nonexistent to a standing or burred ridge. Flaring reduces barrel/slide clearance and must be removed before gauging and/or assembly of pistol. See Lug Iron removal method discussed in Volume 1.

Simplified ordnance style drawings, by Heritage-VSP staff artist, are representative only, and not to scale.

Slide lug flaring note:

The presence of light slide lug bearing surface flaring may indicate the beginning of lug battering in mid ordnance spec. (vertical dimensions) M1911/M1911A1 Pistols and commercial equivalents with std. barrel links, but usually does not. Causes of flaring are: (1) initial lug seating on proof test (see page 94); (2) insufficient barrel/slide lug clearance at linkdown (the slide lugs drag over too high barrel lugs); (3) insufficient or zero slide/barrel lug corner edge chamfer; (4) the slide is soft- (a) early/intermediate military slides were moderately soft, (b) some low quality commercial slides are also soft and have misdimensioned or mislocated lug surfaces.

Slide barrel passage vertical location, barrel passage parallelism with rail slots, and cartridge seat location gauge checks

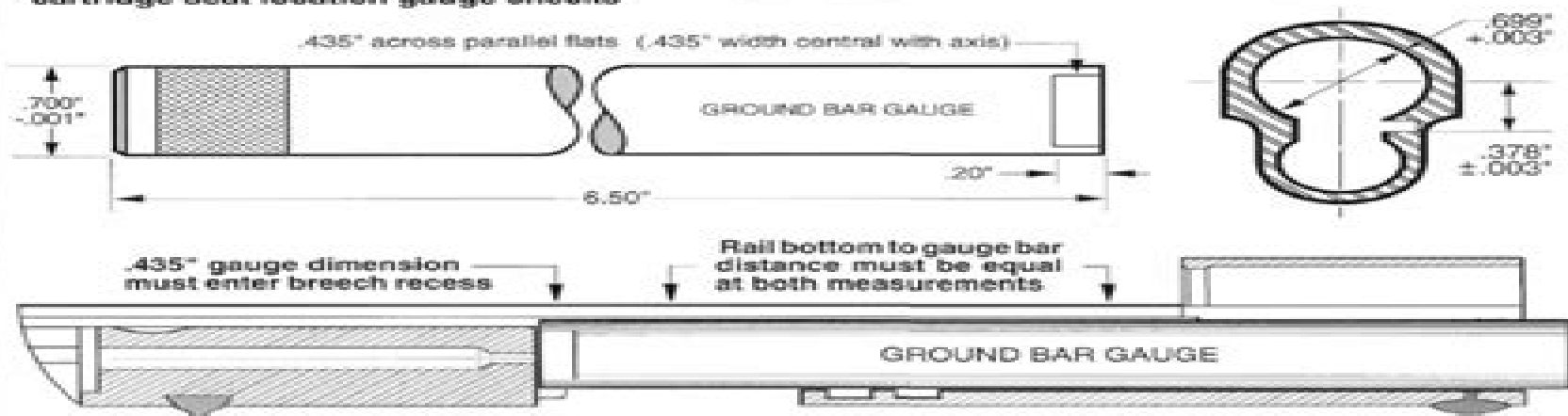


Figure 74- Sectional illustrations, at top, depict insufficient slide/barrel lug clearance at barrel link down. This condition is a known cause of major lug flaring and damage in M1911 pistols. Illustrations, below, show specified location of the slide barrel passage axis above the slide rail slot cuts (specified allowance for nonparallelism of the barrel passage relative to the rail cuts is zero); barrel passage bar gauge dimensional data; and a bar gauge installed in an M1911A1 slide. The two flats on the bar must enter between the slide recoil surfaces (ordnance go gauge - .435"). Determine slide barrel passage parallelism by measuring slide rail bottom to bar gauge top distance at two points with a depth micrometer.

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