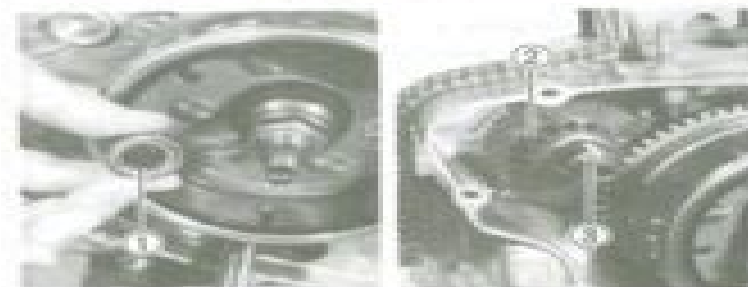


- Tighten the rotor nut to the specification by using the special tool.

09930-46912	Rotor holder
Tightening torque	$150 - 170 \text{ N}\cdot\text{m}$ $(15.0 - 17.0 \text{ kg}\cdot\text{m})$ $(108.5 - 123.0 \text{ lb}\cdot\text{ft})$

- Install a new O-ring (1) to the inner groove of the spacer.
- Apply a small quantity of engine oil to both inside and outside of the spacer, and install the spacer to the crankshaft.
- Install the starter idle gear (2) and shaft (3).



- Tighten the drive shaft oil seal retainer mounting bolts to the specification.

Tightening torque	$20 - 28 \text{ N}\cdot\text{m}$ $(2.0 - 2.8 \text{ kg}\cdot\text{m})$ $(14.5 - 20.0 \text{ lb}\cdot\text{ft})$
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- Install a new O-ring (3) to the inner groove of the spacer.
- Apply a small quantity of engine oil to both inside and outside of the spacer, and install the spacer to the drive shaft.

NOTE:

When installing the spacer to the drive shaft, face the O-ring side to the inside.



Lt230e Suzuki Manual

Clifford Lane



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Table of Contents Lt230e Suzuki Manual

1. Understanding the eBook Lt230e Suzuki Manual
 - The Rise of Digital Reading Lt230e Suzuki Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Lt230e Suzuki Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Lt230e Suzuki Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Lt230e Suzuki Manual
 - Personalized Recommendations
 - Lt230e Suzuki Manual User Reviews and Ratings
 - Lt230e Suzuki Manual and Bestseller Lists
5. Accessing Lt230e Suzuki Manual Free and Paid eBooks
 - Lt230e Suzuki Manual Public Domain eBooks
 - Lt230e Suzuki Manual eBook Subscription Services
 - Lt230e Suzuki Manual Budget-Friendly Options
6. Navigating Lt230e Suzuki Manual eBook Formats

- ePub, PDF, MOBI, and More
- Lt230e Suzuki Manual Compatibility with Devices
- Lt230e Suzuki Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Lt230e Suzuki Manual
 - Highlighting and Note-Taking Lt230e Suzuki Manual
 - Interactive Elements Lt230e Suzuki Manual
- 8. Staying Engaged with Lt230e Suzuki Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Lt230e Suzuki Manual
- 9. Balancing eBooks and Physical Books Lt230e Suzuki Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Lt230e Suzuki Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Lt230e Suzuki Manual
 - Setting Reading Goals Lt230e Suzuki Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Lt230e Suzuki Manual
 - Fact-Checking eBook Content of Lt230e Suzuki Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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