



Checking Valve Clearance

■ IMPORTANT

- Valve clearance must be checked and adjusted when engine is cold.
- Remove the high pressure pipes and the head cover.
 - Align the 1TC mark of flywheel and the convex of flywheel housing timing windows so that the first piston (gear case side) comes to the compression top dead center.
 - Before adjusting the valve clearance, adjust the bridge evenly to the valves stem.
 - Loosen the lock nut (2) and adjust with screw (1).
 - Slightly push the rocker arm by your fingers and screw in the adjusting screw slowly until you feel the screw touch the top of valve stem, then tighten the lock nut.
 - Loosen the lock nut (4) of adjusting screw (3) (push rod side) and insert the thickness gauge between the rocker arm and the bridge head. Set the adjusting screw to the specified value, then tighten the lock nut.

Valve clearance	Factory specification	0.23 to 0.27 mm 0.0091 to 0.010 in.
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■ NOTE

- After adjusting, tighten the lock nut (4) securely.

Adjustment cylinder location of piston		Valve arrangement	
		IN.	EX.
When No.1 piston is compression top dead center	1st	☆	☆
	2nd	☆	
	3rd		☆
	4th		
When No.1 piston is overlap position	1st		
	2nd		☆
	3rd	☆	
	4th	☆	☆

Tightening torque	Injector clamp nut	24 to 27 N·m 2.4 to 2.8 kgf·m 18 to 20 lbf·ft
	Overflow pipe joint screw (M6 × 1.0)	8.81 to 11.2 N·m 1.00 to 1.15 kgf·m 7.24 to 8.31 lbf·ft
	Cylinder head cover 1 screw	8.87 to 11.2 N·m 0.700 to 1.15 kgf·m 5.07 to 8.31 lbf·ft
	Cylinder head cover 2 screw	8.81 to 11.2 N·m 1.00 to 1.15 kgf·m 7.24 to 8.31 lbf·ft
	Injection pipe retaining nut	23 to 36 N·m 2.3 to 3.7 kgf·m 17 to 26 lbf·ft

(1) Adjusting Screw
(2) Lock Nut

(3) Adjusting Screw
(4) Lock Nut

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Penton Staff



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