

[B] Injection Pump, Gear Case and Timing Gears**Injection Pump and Speed Control Plate**

1. Remove the socket head screws and nuts, and remove the injection pump (1).
2. Remove the screws and separate the speed control plate (2). Be careful not to damage the governor spring (3).
3. Disconnect the governor spring (3) and remove the speed control plate (2).

(When reassembling)

- Hook the governor spring (3) to the governor lever (4) first and install the speed control plate (2).
- Be sure to place the copper washers underneath two screws (5). (Two screws (5) in the upper of the speed control plate (2).)
- Position the slot (6) on the fork lever just under the slot (7) on the crankcase.
- Insert the injection pump (1) so that the control rod (9) should be pushed by the idling adjusting spring (8) at its end and the pin (10) on the rod engages with the slot (6) on the fork lever (as shown in the photo).

■ NOTE

- The sealant is applied to both sides of the soft metal gasket shim. The liquid gasket is not required for assembling.
- Addition or reduction of shim (0.05 mm, 0.0020 in.) delays or advances the injection timing by approx. 0.0087 rad (0.5 °).
- In disassembling and replacing, be sure to use the same number of new gasket shims with the same thickness.

- | | |
|-----------------------------|-----------------------------|
| (1) Injection Pump | (6) Slot (Fork Lever Side) |
| (2) Speed Control Plate | (7) Slot (Crankcase Side) |
| (3) Governor Spring | (8) Idling Adjusting Spring |
| (4) Governor Lever | (9) Control Rod |
| (5) Screw and Copper Washer | (10) Pin |

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Fan Drive Pulley

1. Secure the flywheel to keep it from turning.
2. Remove the fan drive pulley screw.
3. Draw out the fan drive pulley with a puller.

(When reassembling)

- Install the pulley to crankshaft, aligning the mark (1) on them.
- Apply engine oil to the fan drive pulley retaining screw. And tighten it.

Tightening torque	Fan drive pulley screw	118 to 127 N·m 12.0 to 13.0 kgf·m 86.8 to 94.0 lbf·ft
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(1) Alignment Mark

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