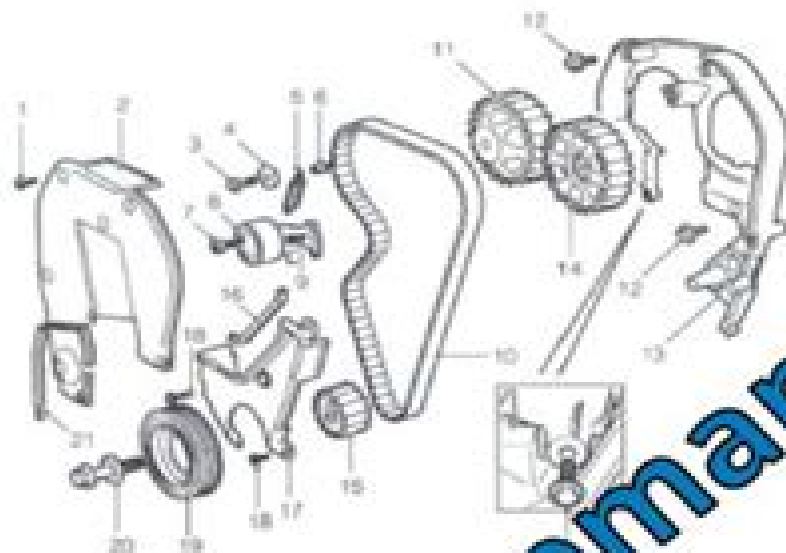


Lotus Elise Series 1 1996-2001 Workshop Manual

FRONT TIMING BELT COMPONENTS - R16 VVC ENGINES



12N3521A

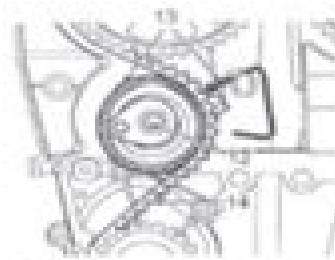
- | | |
|---|----------------------------------|
| 1. Screw - upper front cover | 10. Tensioner pulley and bearing |
| 2. Upper front cover - timing belt | 11. Front seal camshaft |
| 3. Camshaft gear bolt | |
| 4. Weatherstripping | |
| 5. Tensioner spring | |
| 6. Pitot bolt | |
| 7. Allen screw - tensioner pulley | |
| 8. Tensioner pulley and bearing | |
| 9. Flanged nut screw - front cover | |
| 10. Camshaft timing bolt | |
| 11. Front seal camshaft | |
| 12. Timing belt near cover | |
| 13. Timing belt rear cover | |
| 14. Exhaust camshaft front timing gear | |
| 15. Crankshaft timing gear | |
| 16. Seal - lower front cover | |
| 17. Lower front cover | |
| 18. Screw - lower front cover | |
| 19. Crankshaft pulley | |
| 20. Crankshaft pulley bolt and weatherstripping | |
| 21. Seal - upper front cover | |

*These items are supplied as a construction kit and are supplied with the timing belt. They must be removed at the completion of belt tensioning.

ENGINE



1. Crankshaft pulley bolt and weatherstripping
2. Crankshaft pulley
3. Seal - lower front cover
4. Lower front cover
5. Crankshaft pulley
6. Seal - upper front cover
7. Timing belt rear cover
8. Timing belt near cover
9. Crankshaft timing gear
10. Exhaust camshaft front timing gear
11. Crankshaft timing gear



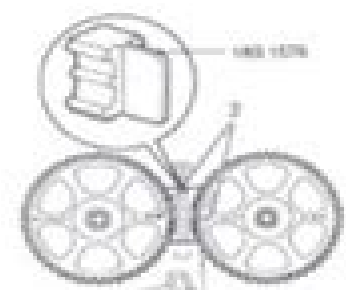
- Remove and discard timing belt tensioner bolt.
- Overhaul valve wire from its fitted position until at the same time removing the timing belt tensioner.
- Ease timing belt from gears using the fingers only.
- Discard timing belt.

Caution: Timing belt must always be replaced during engine overhaul. Do not rotate crankshaft with timing belt removed and cylinder head fitted.

Camshaft timing PDF

Download are have been contamination, they must be washed in a solvent before fitting. Because of the porous construction of casted material, oil impregnated in the gears will seep and contaminate the belt.

1. Clean timing gears, coolant pump drive gear and tensioner pulley.



12N3521B

2. Check correct alignment of camshaft gear timing marks. If camshaft gear timing bolt 12N3521B.



12N3521C

3. Check that crankshaft gear timing marks are aligned with flange on oil pump - 12N3521C.

Lotus Elise 1997 Factory Service Repair Manual

Chilton Automotive Editorial Staff



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