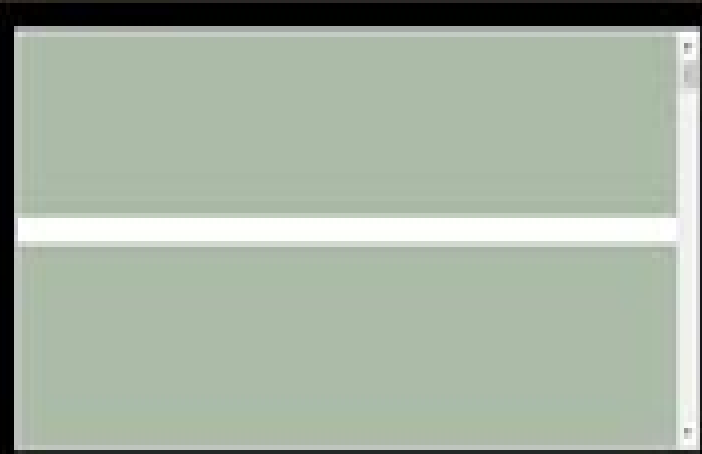


Program Run (M3) M0 (M0.5) Tool Path (M0.5) (M06) (M0.5) Settings (M0.5) Reports (M0.5) M01-M05 G00 G01 G02 G03 G04 G40 G41 G42 G43 G44 G45 G46 G47



REF ALL HOME

Zero X	+0.0000	Scale +1.0000
Zero Y	+0.0000	Scale +1.0000
Zero Z	+0.0000	Scale +1.0000
Zero 4	+0.0000	Radius Correct

OFFLINE

Online

To Go

Machine Counts

Soft Limits



File: No File Loaded

Load Macro

Load Macro

M1 Macro

Macro 1

Begin Toolpath

Display Mode

Jog Follow

Cycle Start

Feed Hold

Stop

EMG Code

Reset File

Clear G-Code

Load G-Code

Set Bias Line

Line: 0

Restart Cycle

Single Block

Restart Run

Block Delete

M1 Optional Stop

Feed Off

Feed

CV Mode

Reset

Mode Active

G-Code

M-Code

Feed

Z Inhibit

+0.000

Tool Information

Tool 0

Dia. +0.0000

H +0.0000

Run Tool Time

Remember

Reset

Elapsed 00:00

Avg (M01-M05)

Feed Rate

OverFeed PRO % 100

PRO 100

Feedrate 6.00

Units/Min 0.00

Units/Rev 0.00

Spindle Speed

Spindle (RPM) SRO % 100

RPM 0

S-ov 0

Spindle Speed 0

History Clear Status: ReConfiguration Exits Profiles: All

Guide Mach3

Andrew Caffey



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CNC milling and turning in model making Christoph Selig, Computer controlled production has also become indispensable in model making Not only industrial manufacturers but also more and more model makers themselves are using CNC controlled machines to produce parts In this book Christoph Selig initiates you into the secrets of CNC milling and for the first time CNC turning He comprehensively covers the hardware the software and the machine tools The subject is the basics but above all the practice of conversion and CNC controlled manufacturing so that the reader gets a complete insight into this fascinating technology which in some cases revolutionises model making From the content Why CNC technology for the hobby sector Axis drives The control types Stepper motors Construction and operation of the stepper motor control SRS 1X035 The Mach3 control software Useful accessories The practice Generating the CNC programme Generating G code from DXF or HPGL From the idea to the finished part Milling technology Turning technology Practical examples Milling Practical example turning The CNC milling machine as a drawing machine Manual GCode programming

Progress in Maritime Technology and Engineering Carlos Guedes Soares,T.A.

Santos,2018-04-17 Progress in Maritime Technology and Engineering collects the papers presented at the 4th International Conference on Maritime Technology and Engineering MARTECH 2018 Lisbon Portugal 7 9 May 2018 This conference has evolved from a series of biannual national conferences in Portugal and has developed into an international event reflecting the internationalization of the maritime sector and its activities MARTECH 2018 is the fourth in this new series of biannual conferences Progress in Maritime Technology and Engineering contains about 80 contributions from authors from all parts of the world which were reviewed by an International Scientific Committee The book is divided into the subject areas below
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Michelle Greenwald,2020-08-24 A visual strategic inspirational and user friendly checklist to help firms entrepreneurs business to business business to consumer non profits innovate for strategic growth more methodically completely and creatively Includes a framework several exercises and over 1100 categorized innovation examples from a wide range of industries and countries The cutting edge examples will inspire new product and service developers and marketing executives seeking to make their marketing tactics more innovative and effective The last chapter is a guide for executives start ups and professors to teach innovation to employees and graduate students in a variety of fields [The Financial Times Guide to Investing ePub](#) Glen Arnold,2014-09-24 The full text downloaded to your computer With eBooks you can search for key concepts words and phrases make highlights and notes as you study share your notes with friends eBooks are downloaded to your computer and accessible either offline through the Bookshelf available as a free download available online and also via the iPad and Android apps Upon purchase you ll gain instant access to this eBook Time limit The eBooks products do not have an expiry date You will continue to access your digital ebook products whilst you have your Bookshelf installed The Financial Times Guide to Investing is the definitive introduction to the art of successful stock market investing Bestselling author Glen Arnold takes you from the basics of what investors do and why companies need them through to the practicalities of buying and selling shares and how to make the most from your money He describes different types of investment vehicles and advises you on how to be successful at picking companies understanding their accounts managing a sophisticated portfolio measuring performance and risk and setting up an investment club The 3rd edition of this investing classic will give you everything you need to choose your shares with skill and confidence Thoroughly updated this edition now includes Comprehensive advice about unit trusts and other collective investments A brand new section on dividend

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